

**WILLIAM J. KOROS**  
School of Chemical & Biomolecular Engineering  
Georgia Institute of Technology  
Atlanta, GA 30332

**EDUCATION**

The University of Texas	June 1969 B.S.	Chemical Engineering
The University of Texas	Dec. 1975 M.S.	Chemical Engineering
The University of Texas	Aug. 1977 Ph.D.	Chemical Engineering

**EMPLOYMENT**

1969-1973     Chemical Engineer, Polymer Processing Group, E. I. du Pont

1973-1977     Graduate School, University of Texas at Austin

1977-1980     Assistant Professor, ChE, North Carolina State University

1980-1983     Associate Professor, ChE, North Carolina State University

1983-1984     Professor, ChE, North Carolina State University

1984-2001     Professor, ChE, University of Texas at Austin

1986-1990     Paul D. & Betty Robertson Meek & American Petrofina Foundation Professor,  
University of Texas at Austin

1990-1991     Z.D. Bonner Professor, University of Texas at Austin

1991-1993     Associate ChE Department Chairman, University of Texas at Austin

1993-1997     ChE Department Chairman, University of Texas at Austin

1991-2001     B. F. Goodrich Professor, University of Texas at Austin

2001-         Roberto C. Goizueta Chair and Georgia Research Alliance Eminent Scholar in  
Membranes, Georgia Institute of Technology

**MEMBERSHIPS**

National Academy of Engineering  
American Association for the Advancement of Science  
North American Membrane Society  
American Chemical Society  
American Institute of Chemical Engineers  
American Society for Engineering Education  
European Membrane Society  
International Union of Pure and Applied Chemistry  
Materials Research Society  
Phi Kappa Phi  
Registered Professional Engineer in Texas  
Sigma Xi  
Society of Plastics Engineering  
TAPPI  
Tau Beta Pi

**HONORS AND NAMED LECTURES**

- 2015 Centennial Lecturer, University of Texas at Austin  
2015 Y. H. (ED) MA Honorary Lecture, Worcester Polytechnic University  
2014 Berkeley Lecturer, University of California  
2014 UOP Invitational Lecturer  
2014 Plenary Lecturer, International Conference on Membranes, Suzhou, China  
2014 Reuel Shinnar Lecture Series, City College, NY  
2014 Lindsay Lecturer, Texas A&M University  
2012 Jack A. Gerster Memorial Lectureship Award, University of Delaware  
2012 Zhejiang Distinguished Invited Lecture, Zhejiang, China  
2012 International Invited Lecture, Jiaotong University, Shanghai, China  
2012 University of Connecticut Distinguished Faculty Lecture, University of Connecticut  
2011 First KAIST CBE Global Distinguished Lectureship Award, KAIST  
2011 63<sup>rd</sup> Institute Lecturer Award, American Institute of Chemical Engineers  
2011 30<sup>th</sup> Blue-Green Seminar Award, University of Michigan & Michigan State University  
2011 Bill & Ann Doumas/Dow Endowed Lecture, Virginia Tech  
2011 30<sup>th</sup> Blue Green Lecture, University of Michigan & Michigan State, Ann Arbor, MI  
2011 Inaugural KAIST Global Distinguished Lecture, Daejeon, South Korea.  
2011 63<sup>rd</sup> AIChE Institute Lecture, Minneapolis, MN.  
2011 Plenary Lecture, 25th Biennial Meeting of the IOP Polymer Physics, Guildford, U.K.  
2011 Plenary Lecture, Second Congress on Membranes, Mexico City, Mexico  
2011 Demokritos Research Center 50<sup>th</sup> Anniversary Invited Speaker, Athens, Greece  
2010 Hoyt C. Hottel Lectureship, Massachusetts Institute of Technology  
2010 William H. Walker Award, American Institute of Chemical Engineers  
2010 Reilly Lectureship, Notre Dame University  
2010 Invited International Lectureship, Dalian University of Technology, Dalian, China  
2009 Plenary Lecture, Euro Membranes 2009, Montpellier, France  
2009 Distinguished Chemical Engineering Seminar, Imperial College London  
2009 Plenary Lecture, 1st National Congress on Membranes, Mexico City, Mexico  
2009 Lyman Handy Colloquium Lecture, University So. California, Los Angeles, CA  
2009 Invited Lecture, European Marie Curie Conference, Oslo, Norway  
2008 ExxonMobil Lectureship, University of Massachusetts, Amherst, MA  
2008 Pirkey Lecture, University of Texas at Austin, Austin TX, Nov. 2008  
2008 Alan S. Michaels Award, North American Membrane Society  
2008 King Abdullah University of Science & Technology Investigator Award  
2005 Patten Distinguished Lecturer Award, University of Colorado, Boulder  
2004 Chemcon Distinguished Lecturer Award, India-US Joint Meeting, Mumbai India  
2004 Distinguished Visiting Professorship Award, Universidad Ibero-Americana, Mexico  
2003 Elected Fellow, American Association for the Advancement of Science  
2002 Elected Fellow, American Institute of Chemical Engineers  
2000 Elected to National Academy of Engineering  
2000 Schechter-Wissler-Stice Undergraduate Teaching Award, University of Texas  
1999 Clarence Gerhold AIChE Separations Division Award  
1995 AIChE Institute Award for Excellence in Industrial Gases Technology  
1991 Halliburton Engineering Faculty Leadership Award, , University of Texas  
1990 General Dynamics Outstanding Teaching Award, , University of Texas  
1989 Tau Beta Pi Outstanding Teaching Award, , University of Texas

- 1988 University of Texas Outstanding Young Texas Ex Award, , University of Texas  
1984 NSF Presidential Young Investigator Award, , University of Texas  
1987 College of Engineering Faculty Leadership Award, University of Texas  
1983 Alcoa Foundation Research Achievement Award, North Carolina State University  
1983 Tau Beta Pi Distinguished Chapter Advisor Award, North Carolina State University  
1980 Sigma Xi Outstanding Young Scientist Award, North Carolina State University  
1980 Outstanding Teacher Award, North Carolina State University

### **BOARDS, MEETING ORGANIZATION AND AICHE SERVICE**

- Editorial Advisory Board, *Macromolecules* (2014 – Present)  
Editorial Advisory Board, AICHE J (2013 – Present)  
Editor-in-Chief Emeritus, *Journal of Membrane Science*, (2008 – Present)  
Editor-in-Chief, *Journal of Membrane Science*, (1991 – 2008)  
Editor, Learning in Industry Feature, *Chemical Engineering Education* (1997 – Present)  
Editorial Board, *Polymer Contents* (2003 – Present)  
Editorial Advisory Board, *Industrial & Engineering Chemistry Research* (2006 – 2008)  
North American Membrane Society, Secretary of Society (1987 – 2004)  
Editorial Board, *Journal of Macromolecular Science* (1998 – 2004)  
International Membrane Conference, Chair- Gas & Gas-Liquid Separations, Sydney (2003)  
South African Chemical Engineering Congress Chair- Separations (2003)  
IUPAC Membrane Working Group, Co-Chair (1992 – 1997)  
AIChE Chemical Technology Operating Council Member (1995-96)  
Separations Division Chair (1995-96)  
Separations Division Director (1992-94)  
Publications Committee Chair (1995-96)  
Publications Committee Member (1988-99)  
Gordon Research Conference Chairman on Membranes (1989)

### **CITATIONS**

- 22,000 listed by Web of Science as of August 2017, H-index = 81, ISI Web of Science  
32,500 listed by Google Scholar as of August 2017, H-index= 98, Google Scholar

### **RESEARCHERS SUPERVISED (1977-2016)**

91 PhD's; 26 MS's; 22 Post Doctoral Fellows

### **RESEARCH FOCUS**

My group is a leader in creating materials and devices for advanced membrane, sorbent and barrier applications. The underlying theme in all of these topics is understanding and controlling thermodynamic partitioning and molecular movement processes. Polymers are generally part of the work in my group; however, the detailed materials vary greatly depending upon the ultimate goal that is desired. Glassy materials and hybrid inorganic-polymer materials are often topics we consider, since they offer diverse properties that can be engineered. Moreover pyrolysis of carefully selected polymers to form glassy carbons is increasingly important in our work, due to the combination of molecular sieving and ease of processing that such materials offer. For barriers, sheets are typically studied; however for membranes and sorbents, fibers are popular in our group. For membranes and sorbents, control of nanoscopic morphology in the fiber wall is critically important and is a special focus of our group.

## **PUBLICATIONS**

### **Edited Books:**

1. Barrier Polymers and Barrier Structures, ACS Symposium Series #423, Edited, 1990, 393 pages.

### **Contributed Book Chapters:**

2. Chern, RT; Koros, WJ; Sanders, ES; Chen, SH; Hopfenberg, HB, "Implications of the dual mode and transport models for mixed gas permeation", ACS Symposium Series 223 on Industrial Gas Separations, Ed. by T. E. Whyte, C. M. Yon and E. H. Wagener, American Chemical Society, Washington DC, Chapter 3 (1983) .
3. Iler, L; Koros, WJ; Yang, DK; Yui, RE, "Sorption and transport of physically and chemically interacting penetrants in Kapton® polyimide", Polyimides: Synthesis, Characterization and Applications, Ed. by K. L. Mittal, Plenum New York, Vol. 1, p. 443-460 (1984).
4. Chern, RT; Koros, WJ; Hopfenberg, HB; Stannett, VT, "Material selection for gas separations using membranes", ACS Symposium Series No. 269: Materials Science of Synthetic Membranes, Ed. by D. R. Lloyd, American Chemical Society, Washington DC, Chapter 2 (1985).
5. Koros, WJ; Paul, DR, "Current aspects of membrane-based separation of gases", Synthetic Membranes, Ed. by M. B. Chenoweth, Harwood Academic New York, p. 155-190 (1986).
6. Koros, WJ; Chern, RT, "Separation of gaseous mixtures using polymer membranes", Handbook of Separation Process Technology, Ed. by R. W. Rousseau, John Wiley and Sons, New York, Chapter 20 (1987).
7. Koros, WJ, "Membranes and membrane processes", Encyclopedia of Chemical Processing and Design, Ed. by J. J. McKetta, Marcel Dekker, New York, Vol. 29 (1988).
8. Koros, WJ; Hellums, MW, "Transport properties", Encyclopedia of Polymer Science, 2nd Edition, Ed. by J. I. Kroschwitz, Wiley-Interscience, New York, Supplement Volume 724 (1989).
9. Koros, WJ; ed. "Barrier polymers and structures: overview", ACS Symposium Series No. 423, American Chemical Society, Washington DC, Chapter 1 (1990).
10. Woods, DD; Walker, DRB; Koros, WJ, "Membrane separation", CRC- Engineering Handbook, Ed. by R. C. Dorf, CRC, Boca Raton, Chapter 61 (1994).
11. Koros, WJ; Pinnau, I, "Membrane formation for gas separation processes", Polymeric Gas Separation Membranes, Ed. by D. R. Paul and Y. P. Yampol'skii, CRC, Boca Raton, Chapter 5 (1994).
12. Moaddeb, M; Koros WJ, "Gas barrier polymers", Polymeric Materials Encyclopedia: Synthesis, Properties, and Applications, Ed. by J. C. Salamone, CRC, Boca Raton (1996).

13. Mahajan, RC; Zimmerman, CM; Koros, WJ, “Fundamental and practical aspects of mixed matrix gas separation membranes”, ACS Symposium Series No. 733, Ed. by B. D. Freeman and I. Pinnau, American Chemical Society, Washington DC, p. 277-286 (1999).
14. Koros, WJ; Punsalan, D, “Diffusion in polymer glasses”, Encyclopedia of Materials: Science and Technology, Ed. K. H. Jurgen Buschow, Elsevier Science Editors, Amsterdam, Vol. 8, p. 7305-7315 (2001).
15. Lee, EK; Koros, WJ, “Membranes, synthetic, applications”, Encyclopedia of Physical Science and Technology, 3rd Edition, Ed. R. A. Meyers, Academic, New York p. 279-345 (2002).
16. Koros, WJ; Zimmerman, CM, “Transport and barrier properties”, Comprehensive Desk Reference of Polymer Characterization and Analysis (Chemistry), Ed. R. F. Brady, Oxford University, p. 680-699 (2003).
17. Koros, WJ; Madden, W, “Transport properties”, Encyclopedia of Polymer Science and Technology Volume 12, 3rd Edition, Ed. H. F. Mark and J. I. Kroschwitz, John Wiley & Sons Incorporated, pp. 291-381 (2004).
18. Moore, TT; Damle, S; Wallace, D; Koros, WJ; “Membrane separation”, The Engineering Handbook, 2nd Edition, Ed. R. C. Dorf, CRC, Section VIII, p. 63.1–63.15 (2004).
19. Williams PJ; Koros, WJ, “Carbon membranes for gas separations”, in Advanced Membrane Technology and Applications, Ed. by N. Li, A. Fane, T. Matsuura, and W. Ho, Wiley, New York, p. 599-631 (2008).
20. Liu, C; Hillock, A; Husain, S; Koros WJ; Kulprathipanja, S, “Review of recent progress in Mixed Matrix Membranes”, in Advanced Membrane Technology and Applications, Ed. by N. Li, A. Fane, T. Matsuura, and W. Ho, Wiley, New York, p. 789-819 (2009).
21. Koros, WJ; Kratochvil, A; Shu, S; Husain, S, “Energy & environmental issues & impacts of membranes in industry”, in Membrane Operation in Molecular Separation, Transformation and Membrane Contactors, Ed. By E. Drioli, Wiley-VCH Publishers, Weinheim, Germany (2009).
22. Kiyono, M; Koros, WJ; Williams, PJ, Chapter 7, “Correlation between pyrolysis atmosphere and carbon molecular sieve membrane performance properties”, in Correlations in Membrane Science, Ed. by S. T. Oyama and S. S. Williams, Elsevier Science Publishers, Advances in Membrane Science Series, p. 137-171 (2011).
23. Adams, R; Johnson, JR; Zhang, C; Lively, RP; Dai, Y; Esekile O; Liu, J; Koros, WJ, “Mixed Matrix Membranes”, Chapter 3.4 in Encyclopedia of Membrane Science and Technology, *John Wiley and Sons* (2013).
24. Koros, WJ; Burgess, S and Zhang, C, “Transport properties”, Encyclopedia of Polymer Science and Technology Volume 12, 3rd Edition, Ed. H. F. Mark and J. I. Kroschwitz, John Wiley & Sons Incorporated, pp. (2015).

**Refereed Journal Publications:**

25. Paul, DR; Koros, WJ, "Effect of partially immobilizing sorption on permeability and diffusion time lag", *J. Polym. Sci.: Part B: Polym. Phys.*, **14**, 675-85 (1976).
26. Koros, WJ; Paul; Rocha, A, "Carbon dioxide sorption and transport in polycarbonate", *J. Polym. Sci.: Part B: Polym. Phys.*, **14**, 687-702 (1976).
27. Koros, WJ; Paul, DR, "Design considerations for measurement of gas sorption in polymers by pressure decay", *J. Polym. Sci.: Part B: Polym. Phys.*, **14**, 1903-1907 (1976).
28. Koros, WJ; Paul, DR; Fuiji, M; Hopfenberg, HB; Stannett, VT, "Effect of pressure on CO<sub>2</sub> transport in poly(ethylene terephthalate)", *J. Appl. Polym. Sci.*, **21**, 2899-2904 (1977).
29. Koros, WJ; Chan A; Paul, DR, "Sorption and transport of various gases in polycarbonate", *J. Membr. Sci.*, **2**, 165-190 (1977).
30. Chan, A; Koros, WJ; Paul, DR, "Analysis of hydrocarbon gas sorption and transport in ethyl cellulose using the dual mode sorption/partial immobilization models", *J. Membr. Sci.*, **3**, 117-130 (1978).
31. Koros, WJ; Paul, DR, "CO<sub>2</sub> sorption in poly(ethylene terephthalate) above and below the glass transition", *J. Polym. Sci.: Part B: Polym. Phys.*, **16**, 1947-1963 (1978).
32. Koros, WJ; Paul, DR, "Transient and steady-state permeation in poly(ethylene terephthalate) above and below the glass transition", *J. Polym. Sci.: Part B: Polym. Phys.*, **16**, 2171-2187 (1978).
33. Koros, WJ; Hopfenberg, HB, "Small molecule migration in products derived from glassy polymers", *I&EC Product Res. & Dev.*, **18**, 353-358 (1979).
34. Stannett, VT; Koros, WJ; Paul, DR; Baker R; Lonsdale, H, "Recent advances in membrane science and technology", *Adv. in Polym. Sci.*, **32**, 69-121 (1979).
35. Koros, WJ; Paul DR; Huvad, GS; "Energetics of gas sorption in glassy polymers", *Polymer*, **20**, 956-960 (1979).
36. Koros, WJ; Hopfenberg, HB; "Scientific aspects of migration of indirect additives from plastics to food", *Food Technology*, **33**, 56-60 (1979).
37. Koros, WJ; Paul, DR, "Sorption and transport of CO<sub>2</sub> above and below the glass transition of poly(ethylene terephthalate)", *Polym. Engr. and Sci.*, **20**, 14-19 (1980).
38. Stannett, VT; Haider, MI; Koros WJ; Hopfenberg, HB; "Sorption and transport of water vapor in glassy poly(acrylonitrile)", *Polym. Engr. and Sci.*, **20**, 300-4 (1980).
39. Huvad, GS; Stannett, VT; Koros, WJ; Hopfenberg, HB, "The pressure dependence of CO<sub>2</sub> sorption and permeation in poly(acrylonitrile)", *J. Membr. Sci.*, **6**, 185-201 (1980).
40. Yi-Yan, N; Felder, RM; Koros, WJ, "Selective permeation of hydrocarbon gases in poly(tetrafluoroethylene) and poly(fluoroethylene/propylene) copolymer", *J. Appl. Polym. Sci.*, **25**, 1755-1774 (1980).

41. Ranade, G; Stannett VT; Koros, WJ, "Temperature dependence and energetics of the equilibrium sorption of water vapor in glassy poly(acrylonitrile)", *J. Appl. Polym. Sci.*, **25**, 2179-2186 (1980).
42. Koros, WJ, "Model for sorption of mixed gases in glassy polymers", *J. Polym. Sci.: Part B: Polym. Phys.*, **18**, 981-92 (1980).
43. Koros, WJ; Patton, CJ; Felder RM; Fincher, SJ, "Kinetics and equilibria of sulfur dioxide sorption in Kapton® polyimide", *J. Polym. Sci.: Part B: Polym. Phys.*, **18**, 1485-1495 (1980).
44. Felder, RM; Wang, J; Koros, WJ, "Reduction of the oxygen effect in flame ionization detection", *J. Environ. Sci. Health*, **A16**, 157-174 (1981).
45. Koros, WJ, Smith, GN; Stannett, VT, "High pressure sorption of carbon dioxide in solvent cast poly(methyl methacrylate) and poly(ethyl methacrylate) films", *J. Appl. Polym. Sci.*, **26**, 159-170 (1981).
46. Hopfenberg, HB; Ward, MZ; Rierson, RD; Koros, WJ, "The effect of component partitioning on potassium picrate transport across multicomponent supported liquid membranes", *J. Membr. Sci.*, **8**, 91-101 (1981).
47. Fechter, JMH; Hopfenberg HB; Koros, WJ, "Characterization of glassy state relaxations by low pressure carbon dioxide sorption in poly(methyl methacrylate)", *Polym. Engr. and Sci.*, **21**, 23-5 (1981).
48. Koros, WJ; Chern, RT; Stannett, VT; Hopfenberg, HB, "A model for permeation of mixed gases and vapors in glassy polymers", *J. Polym. Sci.: Part B: Polym. Phys.*, **19**, 1513-30 (1981).
49. Koros, WJ; Paul, DR, "Observations concerning the temperature dependence of the Langmuir sorption capacity of glassy polymers", *J. Polym. Sci.: Part B: Polym. Phys.*, **19**, 1655-1656 (1981).
50. Koros, WJ; Wang, J; Felder, RM; "Oxygen permeation through PFEP Teflon□ and Kapton® polyimide", *J. Appl. Polym. Sci.*, **26**, 2805-2809 (1981).
51. Felder, RM; Patton, CJ; Koros, WJ, "Dual mode sorption and transport of sulfur dioxide in Kapton® polyimide", *J. Polym. Sci.: Part B: Polym. Phys.*, **19**, 1895-1909 (1981).
52. Stannett, VT; Ranade, G; Koros, WJ; "Characterization of water vapor transport in glassy polyacrylonitrile by combined permeation and sorption techniques", *J. Membr. Sci.*, **10**, 219-233 (1982).
53. Koros, WJ; Stannett, VT; Hopfenberg, HB, "Estimation of the effective permeability of thin surface layers created by exposure of polyethylene to fluorine", *Polym. Engr. and Sci.*, **22**, 738-746 (1982).
54. Iler, LR; Laundon, RC; Koros, WJ, "Characterization of penetrant interactions in Kapton® polyimide using a gravimetric sorption technique", *J. Appl. Polym. Sci.*, **27**, 1163-1175 (1982).

55. Sanders, ES; Koros, WJ; Hopfenberg, HB; Stannett, VT, "Mixed gas sorption in glassy polymers: Equipment design considerations and preliminary results", *J. Membr. Sci.*, **13**, 161-174 (1983).
56. Duncan, T; Koros, WJ; Felder, RM, "Permeation of methyl chloride and benzene through FEP Teflon®", *J. Appl. Polym. Sci.*, **28**, 209-218 (1983).
57. Chern, RT; Koros, WJ; Hopfenberg, HB; Stannett, VT, "Reversible isopentane-induced depression of carbon dioxide permeation through polycarbonate", *J. Polym. Sci.: Part B: Polym. Phys.*, **21**, 753-763 (1983).
58. Ayres, JL; Osborne, JL; Hopfenberg, HB; Koros, WJ, "Effect of variable storage times on the calculation of diffusion coefficients characterizing small molecule migration in polymers", *I&EC Product Research and Dev.*, **22**, 86-89 (1983).
59. Osborne, JL; Sarti, GC; Koros, WJ; Hopfenberg, HB, "Zero migration of monomers in glassy polymers: a possible artifact of thermal depolymerization", *Polym. Engr. and Sci.*, **23**, 473-88 (1983).
60. Chern, RT; Koros, WJ; Sanders, ES; Yui, RE, "Second component' effects in sorption and permeation of gases in glassy polymers", *J. Membr. Sci.*, **15**, 157-169 (1983).
61. Patton, CJ; Felder RM; Koros, WJ, "Sorption and transport of benzene in poly(ethylene terephthalate)", *J. Appl. Polym. Sci.*, **29**, 1095-1110 (1984).
62. Sanders, ES; Koros, WJ; Hopfenberg, HB; Stannett, VT, "Pure and mixed gas sorption of carbon dioxide and ethylene in poly(methyl methacrylate)", *J. Membr. Sci.*, **18**, 53-74 (1984).
63. Kamlet, MJ; Doherty, RM; Taft, RW; Abraham, MH; Koros, WJ, "Solubility properties in polymers and biological media. Part 3. Prediction methods for critical temperatures, boiling points and solubility properties ( $R_G$  values) based on molecular size, polarizability and dipolarity", *J. Am. Chem. Soc.*, **106**, 1205-1212 (1984).
64. Chern, RT; Koros, WJ; Hopfenberg, HB; Stannett, VT, "Selective permeation of CO<sub>2</sub> and CH<sub>4</sub> through Kapton® polyimide: effects of penetrant competition and gas phase nonidealities", *J. Polym. Sci.: Part B: Polym. Phys.*, **22**, 1061-1084 (1984).
65. Koros, WJ; Al Hussani, H; Hopfenberg HB; Howard, M, "A simple apparatus for measurement of liquid permeability through polymeric films", *I&E.C. Prod. Res. and Dev.*, **23**, 317-320 (1984).
66. Koros, WJ; Yang, DK; Stannett, VT, "Sorption and transport studies of water in Kapton® Polyimide films: as-received films" *J. Appl. Polym. Sci.*, **30**, 1035-1047 (1985).
67. Chern, RT; Koros, WJ; Fedkiw, PS, "Simulation of a hollow fiber gas separator: effects of process and design variables", *I&E.C. Prod. Des. & Dev.*, **24**, 1015-1022 (1985).
68. Koros, WJ, "Simplified analysis of gas/polymer selective solubility behavior", *J. Polym. Sci.: Part B: Polym. Phys.*, **23**, 1611-1628 (1985).



69. Koros, WJ; Sanders, ES, "Multicomponent gas sorption in glassy polymers", *J. Polym. Sci., Polym. Symp.*, **72**, 141-149 (1985).
70. Sanders, ES; Koros, WJ, "Sorption of CO<sub>2</sub>, C<sub>2</sub>H<sub>4</sub>, N<sub>2</sub>O and their binary mixtures in poly(methyl methacrylate)", *J. Polym. Sci.: Part B: Polym. Phys.*, **24**, 175-188 (1986).
71. Yang, DK; Koros, WJ, Hopfenberg, HB; Stannett, VT, "The effects of morphology and hydrothermal aging on water sorption and transport in Kapton® polyimide", *J. Appl. Polym. Sci.*, **31**, 1619-29 (1986).
72. Fleming, GK; Koros, WJ, "Dilation of polymers by sorption of carbon dioxide at elevated pressures: silicone rubber and unconditioned polycarbonate", *Macromolecules*, **19**, 2285-2291 (1986).
73. O'Brien, KC; Koros, WJ; Barbari, TA; Sanders, ES, "A new technique for the measurement of multicomponent gas transport through polymer films", *J. Membr. Sci.*, **29**, 229-238 (1986).
74. Uragami, T; Koros, WJ; Hopfenberg, HB; Yang, DK; Stannett, VT, "Dual mode analysis of subatmospheric pressure carbon dioxide sorption and transport in Kapton® polyimide films", *J. Polym. Sci.: Part B: Polym. Phys.*, **24**, 779-92 (1986).
75. Koros, WJ; Story, BJ; Jordan, SM; O'Brien, KC; Husk, GR, "Material selection for gas separation processes", *Polym. Engr. and Sci.*, **27**, 603-10 (1987).
76. Jordan, SM; Koros, WJ; Fleming, GK, "The effects on carbon dioxide exposure on pure and mixed gas permeation behavior of polymers: comparison of glassy polycarbonate and silicone rubber", *J. Membr. Sci.*, **30**, 191-212 (1987).
77. O'Brien, KC; Husk, GR; Koros, WJ, "Influence of casting and curing conditions on gas sorption and transport in polyimide films", *Polym. Engr. and Sci.*, **27**, 211-217 (1987).
78. Fleming, GK; Koros, WJ, "Comments on measurements of gas-induced polymer dilation by different optical methods", *J. Polym. Sci.: Part B: Polym. Phys.*, **25**, 2033-2038 (1987).
79. Connelly, R; McCoy, NR; Hopfenberg, HB; Stewart, ME; Koros, WJ, "The effect of sorbed penetrants on the aging of previously dilated glassy polymer powders. Part I: lower alcohols and water sorption in polystyrene", *J. Appl. Polym. Sci.*, **34**, 703-719 (1987).
80. McCoy, NR; Hopfenberg, HB; Stewart, ME; Koros, WJ, "The effect of sorbed penetrants on the aging of previously dilated glassy polymer powders. Part II: n-propane sorption in polystyrene", *J. Appl. Polym. Sci.*, **34**, 721-735 (1987).
81. Stewart, ME; Hopfenberg, HB; McCoy, NR; Koros, WJ, "The effect of sorbed penetrants on the aging of previously dilated glassy polymer powders. Part III: The effect of exposure to lower alcohols during aging on enthalpy relaxations in PMMA", *J. Appl. Polym. Sci.*, **34**, 2493-2505 (1987).
82. Abraham, MH; Grellier, PL; Doherty, RA; Kamlett, RM; Hall, TH; Taft, RW; Carr, PW; Koros, WJ, "The solubility of gaseous solutes in polymers in terms of solute-polymer interactions", *Polymer*, **28**, 1363-1369 (1987).

83. Kim, TH; Koros, WJ; Husk, GR; O'Brien, KC, "Reverse permselectivity of nitrogen over methane in aromatic polyimides", *J. Appl. Polym. Sci.*, **34**, 1767-1771 (1987).
84. Muruganadam, N; Paul, DR; Koros, WJ, "Gas sorption and transport in substituted polycarbonates", *J. Polym. Sci.: Part B: Polym. Phys.*, **25**, 1999-2026 (1987).
85. Barbari, TA; Paul, DR; Koros, WJ, "Gas transport in polymers based on bisphenol-A", *J. Polym. Sci.: Part B: Polym. Phys.*, **26**, 709-727 (1988).
86. Barbari, TA; Paul, DR; Koros, WJ, "Gas sorption in polymers based on bisphenol-A", *J. Polym. Sci.: Part B: Polym. Phys.*, **26**, 729-744 (1988).
87. Koros, WJ; Fleming, GK; Jordan, SM; Kim, TH; Hoehn, HH, "Polymeric membrane materials for solution-diffusion based permeation separations", *Prog. Polym. Sci.*, **13**, 339-401 (1988).
88. O'Brien, KC; Koros; Husk, GR, "Polyimide materials based on pyromellitic dianhydride for the separation of carbon dioxide and methane gas mixtures", *J. Membr. Sci.*, **35**, 217-230 (1988).
89. Kim, TH; Koros, WJ; Husk, GR; O'Brien, KC, "Relationship between gas separation properties and chemical structure in a series of aromatic polyimides", *J. Membr. Sci.*, **37**, 45-62 (1988).
90. Moe, MB; Koros, WJ; Paul, DR, "Effects of molecular structure and thermal annealing on gas transport in two tetramethyl bisphenol-A-polymers", *J. Polym. Sci.: Part B: Polym. Phys.*, **26**, 1931-1945 (1988).
91. Moe, MB; Koros, WJ; Hoehn, HH; Husk, GR, "Effects of film history on gas transport in a fluorinated aromatic polyimide", *J. Appl. Polym. Sci.*, **36**, 1833-46 (1988).
92. Kim, TH; Koros, WJ; Husk, GR, "Advanced gas separation membrane materials: rigid aromatic polyimides", *Sepr. Sci. & Techn.*, **23**, 1611-1626 (1988).
93. Barbari, TA; Paul, DR; Koros, WJ, "Polymeric membranes based on bisphenol-A for gas separations", *J. Membr. Sci.*, **42**, 69-86 (1989).
94. Jordan, SM; Koros, WJ; Beasley, JK, "Characterization of CO<sub>2</sub>-induced conditioning of polycarbonate films using penetrants with different solubilities", *J. Membr. Sci.*, **43**, 103-120 (1989).
95. Pope, DS; Koros, WJ; Fleming, HK, "Measurement of thickness dilation in polymer films", *J. Polym. Sci.: Part B: Polym. Phys.*, **27**, 1173-1177 (1989).
96. Koresh, JE; Kim, TH; Koros, WJ, "Study of ultramicroporous carbons by high pressure sorption. Part I. Nitrogen, carbon dioxide, oxygen, and helium isotherms", *J. Chem. Soc., Trans. Faraday Soc.*, **85**, 1537-1544 (1989).
97. Koresh, JE; Kim, TH; Walker, DRB; Koros, WJ, "Study of ultramicroporous carbons by high pressure sorption. Part II. Nitrogen diffusion kinetics", *J. Chem. Soc., Trans. Faraday Soc.*, **85**, 1545-1556 (1989).

98. Koresh, JE; Kim, TH; Walker, DRB; Koros, WJ, "Study of ultramicroporous carbons by high pressure sorption. Part III. Complex transport phenomena as sensed by carbon dioxide & nitrogen kinetics", *J. Chem. Soc., Trans. Faraday Soc.*, **85**, 1557-1544 (1989).
99. Kim, TH; Koros, WJ; Husk, GR, "Temperature effects on gas permselection properties in hexafluoro aromatic polyimides", *J. Membr. Sci.*, **46**, 43-56 (1989).
100. Stewart, ME; Koros, WJ; Hopfenberg, HB, "Characterization of physical aging of poly(methyl methacrylate) powders by a novel high pressure sorption technique", *J. Appl. Polym. Sci.*, **38**, 1111-1126 (1989).
101. Hellums, MW, Koros, WJ; Husk, GR; Paul, DR, "Fluorinated polycarbonates for gas separation applications", *J. Membr. Sci.*, **46**, 93-112 (1989).
102. Story, BJ; Koros, WJ, "Comparison of three models for permeation of carbon dioxide/methane mixtures in poly(phenylene oxide)", *J. Polym. Sci.: Part B: Polym. Phys.*, **27**, 1927-1948 (1989).
103. Koresh, JE; Kim, TH; Walker, DRB; Koros, WJ, "Study of ultramicroporous carbons by high pressure sorption. Part IV. Isotherms and kinetics of transport in activated carbons", *J. Chem. Soc., Trans. Faraday Soc.*, **85**, 1537-1544 (1989).
104. Koresh, JE; Kim, TH; Walker, DRB; Koros, WJ, "Study of ultramicroporous carbons by high pressure sorption. Part V. Methane sorption", *J. Chem. Soc., Trans. Faraday Soc.*, **86**, 2267-2270 (1990).
105. Fleming, GK; Koros, WJ, "Dilation of substituted polycarbonates caused by high pressure carbon dioxide sorption", *J. Polym. Sci.: Part B: Polym. Phys.*, **28**, 1137-1152 (1990).
106. Pope, DS; Koros, WJ; Fleming, HK, "Effect of various exposure histories on sorption and dilation in a family of polycarbonates", *Macromolecules*, **23**, 2988-2994 (1990).
107. Coleman, MR; Koros, WJ, "Isomeric polyimides based on fluorinated dianhydrides and diamines for gas separation applications", *J. Membr. Sci.*, **50**, 285-297 (1990).
108. Jordan, SM; Koros, WJ, "Characterization of carbon dioxide induced permeation conditioning of substituted polycarbonates using various 'exchange' penetrants", *J. Membr. Sci.*, **51**, 233-247 (1990).
109. Jordan, SM; Koros, WJ; Fleming, HK, "Permeability of carbon dioxide at elevated pressures in substituted polycarbonates", *J. Polym. Sci.: Part B: Polym. Phys.*, **28**, 2305-27 (1990).
110. Jordan, SM; Koros, WJ; Henson, MA, "The effects on carbon dioxide conditioning on the permeation behavior of hollow fiber asymmetric membranes", *J. Membr. Sci.*, **54**, 103-118 (1990).
111. Fleming, GK; Koros, WJ, "Carbon dioxide conditioning effects on sorption and volume dilation behavior for bis-phenol-A-polycarbonate", *Macromolecules*, **23**, 1353-1360 (1990).
112. Jordan, SM; Koros, WJ, "Permeability of pure and mixed gases in silicone rubber at elevated pressures", *J. Polym. Sci.: Part B: Polym. Phys.*, **28**, 795-809 (1990).

113. Miller, JR; Koros, WJ, "The formation of a chemically modified gamma alumina microporous membrane", *Seprn. Sci. and Techn.*, **25**, 1257-1280 (1990).
114. Walker, DRB; Koros, WJ, "Transport characterization of a polypyrrolone for gas separations", *J. Membr. Sci.*, **55**, 99-117 (1991).
115. McHattie, JS; Koros, WJ; Paul, DR, "Gas transport properties of polysulfones: 1. Role of symmetry of methyl group placement on bisphenol rings", *Polymer*, **32**, 840-850 (1991).
116. Koros, WJ; Hellums, MW; Paul, DR, "Gas transport in halogen-containing aromatic polycarbonates", *J. Appl. Polym. Sci.*, **43**, 1977-1986 (1991).
117. McHattie, JS; Koros, WJ; Paul, DR, "Effect of isopropylidene replacement on gas transport properties of polycarbonates", *J. Polym. Sci.: Part B: Polym. Phys.*, **29**, 731-746 (1991).
118. McHattie, JS; Koros, WJ; Paul, DR, "Gas transport properties of polysulfones, Part II: effect of bisphenol connector groups", *Polymer*, **32**, 2618-2625 (1991).
119. Story, BJ; Koros, WJ, "Sorption of carbon dioxide/methane mixtures in poly(phenylene oxide) and a carboxylated derivative", *J. Appl. Polym. Sci.*, **42**, 2613-2626 (1991).
120. Mohr, JM; Paul, DR; Pinnau, I; Koros, WJ, "Surface fluorination of polysulfone asymmetric membranes and films", *J. Membr. Sci.*, **56**, 77-98 (1991).
121. Koros, WJ; Walker, DRB, "Gas separation membrane materials selection criteria: weakly and strongly interacting feed component situations", *Polymer J.*, **23**, 481-490 (1991).
122. Pope, DS; Sanchez, IC; Koros, WJ; Fleming, GK, "Statistical thermodynamic interpretation of sorption/dilation behavior of gases in silicone rubber", *Macromolecules*, **24**, 1779-1783 (1991).
123. Koros, WJ; Pope, DS; Jagur, J, "Transient length dilation vs. transient increase in permeability of natural rubber films", *J. Appl. Polym. Sci.*, **43**, 529-534 (1991).
124. Pinnau, I; Koros, WJ, "Relationship between substructure resistance and gas separation properties of defect-free integrally-skinned asymmetric membranes", *I&EC Res.*, **30**, 1837-1840 (1991).
125. Pinnau, I; Koros, WJ, "Structures and gas separation properties of asymmetric polysulfone membranes made by dry, wet, and dry/wet phase inversion", *J. Appl. Polym. Sci.*, **43**, 1491-1502 (1991).
126. Koros, WJ; Osborne, JL; Hopfenberg, HB, "The effects of sorbed penetrants on the aging of previously dilated glassy polymer powders: Part IV", *J. Appl. Polym. Sci.*, **43**, 2317-28 (1991).
127. McHattie, JS; Koros, WJ; Paul, DR, "Gas transport properties of polysulfones, Part III: Comparison of tetramethyl substituted bisphenols", *Polymer*, **33**, 1701-1711 (1992).
128. Pinnau, I; Hellums, MW; Koros, WJ, "Gas transport through homogeneous and asymmetric polyestercarbonate membranes", *Polymer*, **32**, 2612-2617 (1992).

129. Gou, MM; Koros, WJ; Goldman, GW, "Dimethylacetamide sorption equilibrium in an urethane/urea/ether block copolymer", *J. Appl. Polym. Sci.*, **43**, 1991-1998 (1991).
130. Hellums, MW; Koros, WJ; Schmidhauser, JC, "Gas separation properties of spirobiindane polycarbonate", *J. Membr. Sci.*, **67**, 75-85 (1992).
131. Story, BJ; Koros, WJ, "Sorption and transport of CO<sub>2</sub> and CH<sub>4</sub> in chemically modified poly(phenylene oxide)", *J. Membr. Sci.*, **67**, 191-210 (1992).
132. Pinnau, I; Koros, WJ, "Gas permeation properties of asymmetric poly(carbonate), poly(ester carbonate) and fluorinated poly(imide) membranes", *J. Appl. Polym. Sci.*, **46**, 1195-1204 (1992).
133. Rezac, ME; Koros, WJ, "Preparation of polymer-ceramic composite membranes with ultrathin defect-free separating layers", *J. Appl. Polym. Sci.*, **46**, 1927-38 (1992).
134. Pope, DS; Koros, WJ, "Effect of various pre-exposure agents on methane sorption and dilation in tetramethyl polycarbonate", *Macromolecules*, **25**, 1711-1715 (1992).
135. Pinnau, I; Koros, WJ, "Influence of quench medium on the structures and gas permeation properties of poly(sulfone) membranes made by wet and dry/wet phase inversion", *J. Membr. Sci.*, **71**, 81-96 (1992).
136. Pinnau, I; Koros, WJ, "A qualitative skin formation mechanism for membranes made by dry/wet phase inversion", *J. Polym. Sci.: Part B: Polym. Phys.*, **31**, 419-427 (1993).
137. Fitch, MW; Koros, WJ; Carnes, JR; Nolen, RL, "Permeation of several gases through elastomers with emphasis on the deuterium/hydrogen pair", *J. Appl. Polym. Sci.*, **47**, 1033-1046 (1993).
138. Koros, WJ; Coleman, MR; Walker, DRBW, "Controlled permeability polymer membranes", *Annu. Rev. Mater. Sci.*, **22**, 47-89 (1992).
139. Aitken, CL; Koros, WJ; Paul, DR, "Effect of structural symmetry on gas transport properties of polysulfones", *Macromolecules*, **25**, 3424-3434 (1992).
140. Aitken, CL; Koros, WJ; Paul, DR, "Gas transport properties of bisphenol polysulfones", *Macromolecules*, **25**, 3651-3658 (1992).
141. Costello, LM; Koros, WJ, "Temperature dependence of gas sorption and transport properties in polymers: measurement and applications", *I&EC Res.*, **31**, 2708-2714 (1992).
142. Raymond, PC; Koros, WJ; Paul, DR, "Comparison of mixed and pure gas permeation characteristics for CO<sub>2</sub> and CH<sub>4</sub> in copolymers and blends containing methyl methacrylate units", *J. Membr. Sci.*, **77**, 49-57 (1993).
143. Pfromm, PH; Pinnau, I; Koros, WJ, "Gas transport through integral-asymmetric membranes: a comparison to isotropic film transport properties", *J. of Appl. Polym. Sci.*, **48**, 2161-2171 (1993).
144. Allcock, HR; Nelson, CJ; Coggio, WD; Manners, I; Koros, WJ; Walker, DRB; Pessan, LA, "Gas permeation and selectivity of poly(organophosphazene) membranes", *Macromolecules*, **26**, 1493-502 (1993).

145. Koros, WJ; Fleming, GK, "Membrane-based gas separation", Annual Reviews in Membr. Sci., *J. Membr. Sci.*, **83**, 1-80 (1993).
146. Pesek, SC; Koros, WJ, "Aqueous quenched asymmetric polysulfone membranes prepared by dry/wet phase separation", *J. Membr. Sci.*, **81**, 71-88 (1993).
147. Costello, LM; Koros, WJ, "Comparison of pure and mixed gas CO<sub>2</sub> and CH<sub>4</sub> permeabilities in polycarbonate: effect of temperature", *I&EC Res.*, **32**, 2277-2280 (1993).
148. Rezac, ME; Pfromm, PH; Costello, LM; Koros, WJ, "Aging of thin polyimide-ceramic and polycarbonate - ceramic composite membranes", *I&EC Res.*, **32**, 1921-1926 (1993).
149. Pessan, LA; Koros, WJ, "Isomer effects on transport properties of polyesters based on bisphenol-A", *J. Polym. Sci.: Part B: Polym. Phys.*, **31**, 1245-1252 (1993).
150. Simpson, EJ; Abukhadra, RK; Koros, WJ; Schechter, RS, "Sorption equilibrium isotherms for volatile organics in aqueous solution: comparison of head-space gas chromatography and on-line UV stirred cell results", *I&EC Res.*, **32**, 2269-2276 (1993).
151. Pfromm, PH; Koros, WJ, "Sorption and transport of sulfur dioxide in polysulfone", *Macromolecules*, **26**, 6141-6142 (1993).
152. Coleman, MR; Kohn, R; Koros, WJ, "Gas separation application of miscible blends of isomeric polyimides", *J. Appl. Polym. Sci.*, **50**, 1059-1064 (1993).
153. Simpson, EJ; Koros, WJ; Schechter, RS, "Recovery of organics from aqueous solution: an alternate approach using polymeric sorbents", *Adv. Filtr. Sep. Technol.*, **7**, 152-155 (1993).
154. Gou, MM; Koros, WJ; Goldman, GW, "Dimethylacetamide sorption kinetics in an urethane/urea/ether block copolymer", *J. Appl. Polym. Sci.*, **51**, 1685-1699 (1994).
155. Costello, LM; Koros, WJ; "Effect of structure on the temperature dependence of gas transport and sorption in a series of polycarbonates", *J. Polym. Sci.: Part B: Polym. Phys.*, **32**, 701-713 (1994).
156. Pesek, SC; Koros, WJ, "Aqueous quenched asymmetric polysulfone hollow fibers prepared by dry/wet phase separation", *J. Membr. Sci.*, **88**, 1-19 (1994).
157. Miller, JR; Koros, WJ, "Aqueous transport properties of mesoporous  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> membranes", *Ind. & Eng. Chem. Res.*, **33**, 934-941 (1994).
158. Costello, LM; Walker, DRB; Koros, WJ, "Analysis of a thermally stable polypyrrolone for high temperature membrane-based gas separations", *J. Membr. Sci.*, **90**, 117-130 (1994).
159. Rezac, ME, LeRoux, JD; Chen, H; Paul, DR; Koros, WJ, "Effect of mild solvent post-treatments on the gas transport properties of glassy polymer membranes", *J. Membr. Sci.*, **90**, 213-229 (1994).
160. Pope, DS; Koros, WJ; Hopfenberg, HB, "Sorption and dilation of poly(1-trimethyl silyl-1-propyne) by carbon dioxide and methane", *Macromolecules*, **27**, 5839-5844 (1994).
161. Hagg, MB; Koros, WJ; Schmidhauser, JC, "Gas sorption and transport properties of bisphenol-I-polycarbonate", *J. Polym. Sci. Part B: Polym. Phys.*, **32**, 1625-1633 (1994).

162. Henson, MA; Koros, WJ, "Multi-loop control of a pilot-scale membrane system for gas separations", *I&EC Res.*, **33**, 1901-1907 (1994).
163. Coleman, MR; Koros, WJ, "The transport properties of polyimide isomers containing hexafluoroisopropylidene in the diamine residue", *J. Polym Sci. Part B: Polym. Phys.*, **32**, 1915-1926 (1994).
164. Jones, CW; Koros, WJ, "Part 1: Ultramicroporous carbon membranes produced from a polyimide precursor", *Carbon*, **32**, 1419-25 (1994).
165. Jones, CW; Koros, WJ, "Part 2: Effects of organic contamination on ultramicroporous carbon membranes", *Carbon*, **32**, 1427-1432 (1994).
166. Rezac, ME; Koros; WJ; Miller, "Membrane-assisted dehydrogenation of n-butane influence of membrane properties on system performance", *J. Membr. Sci.*, **93**, 193-201 (1994).
167. Trocha, M; Koros, WJ, "A diffusion-controlled procedure to close pores in ceramic membranes", *J. Membr. Sci.*, **95**, 259-276 (1994).
168. Costello, LM; Koros, WJ, "Thermally-stable polyimide isomers for membrane-based gas separations at elevated temperatures", *J. Polym Sci. Part B: Polym. Phys.*, **33**, 135-146 (1995).
169. Moaddeb, M; Koros, WJ, "Silica-treated ceramic substrates for formation of polymer-ceramic composite membranes", *I&EC Res.*, **34**, 263-74 (1995).
170. Gadelle, F; Koros, WJ; Schechter, RS, "Solubilization isotherms of aromatic solutes in surfactant aggregates", *J. Coll. & Interface Sci.*, **170**, 57-64 (1995).
171. Rezac, ME; Koros, WJ; Miller, SJ, "Membrane-assisted dehydrogenation of normal butane", *I&EC Res.*, **34**, 862-8 (1995).
172. Jones, CW; Koros, WJ, "Characterization of ultramicroporous carbon membranes with humidified feeds", *I&EC Res.*, **34**, 158-163 (1995).
173. Jones, CW; Koros, WJ, "Part 2: Carbon composite membranes: A solution to adverse humidity effects", *I&EC Res.*, **34**, 164-167 (1995).
174. Moaddeb, M; Koros, WJ, "Effects of orientation on the transport of d-limonene in polypropylene", *J. Appl. Polym. Sci.*, **57**, 687-703 (1995).
175. Pfromm, P; Koros, WJ, "Accelerated physical aging of thin glassy polymer films: evidence from gas transport measurements", *Polymer*, **36**, 2379-2387 (1995).
176. Gadelle F; Koros, WJ; Schechter, RS, "Solubilization isotherms of aromatic solutes in block copolymers", *Macromolecules*, **28**, 4883-4892 (1995).
177. Jordan, SM; Koros, WJ, "A free volume distribution model of gas sorption and dilation in glassy polymers", *Macromolecules*, **28**, 2228-2235 (1995).
178. Koros, WJ, "Membranes: learning a lesson from nature", *Chem. Eng. Prog.*, **91**, 68-81 (1995).

179. Pessan, LA; Koros, WJ; Schmidhauser, JC; Richards, WD, "Gas transport properties of polymers based on spirobiindane bisphenol", *J. Polym. Sci., Part B: Polym. Phys.*, **33**, 487-494 (1995).
180. Rezac, ME; Koros, WJ; Miller, SJ, "Thermo-mechanical stability of polymer-ceramic composite membranes", *Sep. & Sci. & Techn.*, **30**, 2159-2171 (1995).
181. Rezac, ME; Koros, WJ; Miller, SJ, "Chemical stability of polyimide membranes at temperatures near T<sub>g</sub>", *J. Appl. Polym. Sci.*, **58**, 165-170 (1995).
182. Moaddeb, M; Koros, WJ, "Effects of colloidal silica incorporation on oxygen/nitrogen separation properties of ceramic-supported 6FDA-IPDA thin films", *J. Membr. Sci.*, **111**, 283-290 (1996).
183. Pope, DS; Koros, WJ, "Gas sorption-induced dilation of poly(4-methyl 1-pentene)", *J. Polym. Sci.*, **34**, 1861-1868 (1996).
184. Simpson, EJ; Koros, WJ; Schechter, RS, "An emerging class of VOC sorbents: Friedel-Crafts modified polystyrenes. I. Synthesis, characterization and performance in aqueous and vapor phase applications", *I&EC Res.*, **35**, 1195-1205 (1996).
185. Simpson, EJ; Koros, WJ; Schechter, RS, "An emerging class of volatile organic compound sorbents: Friedel-crafts modified polystyrenes. II. Performance comparison with commercially-available sorbents and isotherm analysis", *I&EC Res.*, **35**, 4635-4645 (1996).
186. Singh, A; Koros, WJ, "Significance of entropic selectivity for advanced gas separation membranes", *I&EC Research*, **35**, 1231-1234 (1996).
187. McKelvey, SA; Koros, WJ, "Phase separation, vitrification and the manifestation of macrovoids in polymeric asymmetric membranes", *J. Membr. Sci.*, **112**, 29-39 (1996).
188. Koros, WJ; Ma, YH; Shimidzu, T, "Terminology for membranes and membrane processes (IUPAC Recommendations 1996)", *Pure & Appl. Chem.*, **68**, 1479-1489 (1996).
189. Geiszler, V; Koros, WJ, "Effects of polyimide pyrolysis conditions on carbon molecular sieve membrane properties", *I&EC Res.*, **35**, 2999-3003 (1996).
190. Gadelle, F; Koros, WJ; Schechter, RS, "Ultrafiltration of aqueous micellar solutions using ceramic membranes and removal of benzene from aqueous streams using micellar-enhanced ultrafiltration", *I&EC Res.*, **35**, 3687-3696 (1996).
191. Jean, YC; Hong, X; Yang, H; Jordan, SS; Koros, WJ, "Free-Volume Hole Properties of Gas-Exposed Polycarbonate Studied by Positron Annihilation Lifetime Spectroscopy", *Macromolecules*, **29**, 7859-7864 (1996).
192. Steinhausler, T; Koros, WJ, "Gas permeation and sorption studies on stereoregular polynorbornene", *J. Polym. Sci., Part B: Polym. Phys.*, **35**, 91-99 (1997).
193. McKelvey, SA; Clausi, DT; Koros, WJ, "A guide to establishing hollow fiber macroscopic properties for membrane applications", *J. Membr. Sci.*, **124**, 223-232 (1997).



194. Jakobs, E; Koros, WJ, "Ceramic membrane characterization via the bubble point technique", *J. Membr. Sci.*, **124**, 149-159 (1997).
195. Thundiyil, M; Koros, WJ, "Mathematical modeling of gas separation permeators-for radial crossflow, countercurrent, and cocurrent hollow fiber membrane modules", *J. Membr. Sci.*, **125**, 275-291 (1997).
196. Moaddeb, M; Koros, WJ, "Gas transport properties of thin polymeric membranes in the presence of silicon dioxide particles", *J. Membr. Sci.*, **125**, 143-163 (1997).
197. Clausi, DT; Koros, WJ, "A rapid feedback characterization technique for polymeric hollow fiber membranes using disperse dyes", *J. Membr. Sci.*, **129**, 237-242 (1997).
198. Kamaruddin, HD; Koros, WJ, "Some observations about application of Fick's first law for membrane separation of multi-component mixtures", *J. Membr. Sci.*, **135**, 147-159 (1997).
199. Moaddeb, M; Koros, WJ, "Occlusion of pores of polymeric membranes with colloidal silica", *J. Membr. Sci.*, **136**, 273-277 (1997).
200. Zimmerman, CM; Singh, A; Koros, WJ, "Tailoring mixed matrix composite membranes for gas separations", *J. Membr. Sci.*, **137**, 145-154 (1997).
201. Coleman, MR; Koros, WJ, "Conditioning of fluorine containing polyimides: Permeability enhancement following exposure to high pressure carbon dioxide", *Macromolecules*, **30**, 6899-6905 (1997).
202. Thundiyil, MJ; Koros, WJ, "Factors affecting membrane-based gas processing", *GasTIPS*, **4**, 37-43 (1997).
203. Singh, A; Koros, WJ, "Pyrolytic carbon membranes for air separation", *Membr. Journal*, **7**, 15-21 (1997).
204. Zimmerman, CM; Singh, A; Koros, WJ, "Diffusion in gas separation membrane materials: a comparison and analysis of experimental characterization techniques", *J. Polym. Sci., Part B: Polym. Phys.*, **36**, 1747-1755 (1998).
205. Thundiyil, MJ; Jois, YH; Koros, WJ, "Effect of permeate pressure on the mixed gas permeation of carbon dioxide and methane in a glassy polyimide", *J. Membr. Sci.*, **152**, 29-40 (1999).
206. Staudt-Bickel, C; Koros, WJ, "Improvement of CO<sub>2</sub>/CH<sub>4</sub> separation characteristics of polyimides by chemical crosslinking", *J. Membr. Sci.*, **155**, 145-154 (1999).
207. Zimmerman, CM; Koros, WJ, "Polypyrrolones for membrane gas separations. I. Structural comparison of gas transport and sorption properties", *J. Polym. Sci Part B: Polym. Phys.*, **37**, 1235-1249 (1999).
208. Zimmerman, CM; Koros, WJ, "Polypyrrolones for membrane gas separations. II. Activation energies and heats of sorption", *J. Polym. Sci Part B: Polym. Phys.*, **37**, 1251-1265 (1999).

209. Coleman, MR; Koros, WJ, "Conditioning fluorine containing polyimides: Part 2: Effect of conditioning protocol at 8% volume dilation on gas transport properties", *Macromolecules*, **32**, 3106-3113 (1999).
210. Clausi, DT; McKelvey, SA; Koros, WJ, "Characterization of substructure resistance in asymmetric gas separation membranes", *J. Membr. Sci.*, **160**, 51-64 (1999).
211. Zimmerman, CM; Koros, "Comparison of gas transport and sorption in the ladder polymer BBL and some semi-ladder polymers", *Polymer*, **40**, 5655-5664 (1999).
212. Zimmerman, CM; Koros, "Entropic selectivity analysis of a series of polypyrrolones for gas separation membranes", *Macromolecules*, **32**, 3341-3346 (1999).
213. Singh-Ghosal, A; Koros, WJ, "Energetic and entropic contributions to mobility selectivity in glassy polymers for gas separation membranes", *I&EC Research*, **38**, 3647-3554 (1999).
214. Mahajan, RW; Koros, WJ; Thundiyil, M, "Mixed matrix membranes: Important and challenging!", *Membr. Tech.*, **105**, 6-8 (1999).
215. Clausi, DT; Koros, WJ, "Formation of defect-free polyimide hollow fiber membranes for gas separations", *J. Membr. Sci.*, **167**, 79-89 (2000).
216. Staudt-Bickel, C; Koros, WJ, "Olefin/paraffin separations with 6FDA based polyimide membranes", *J. Membr. Sci.*, **170**, 205-214 (2000).
217. Singh, A; Koros, WJ, "Air separation properties of flat sheet homogeneous pyrolytic carbon membranes", *J. Membr. Sci.*, **174**, 177-188 (2000).
218. Koros, WJ; Mahajan, R, "Pushing the limits on possibilities for large scale gas separation: which strategies?", *J. Membr. Sci.*, **175**, 181-196 (2000).
219. Kamaruddin, HD; Koros, WJ, "Sorption of methanol/MTBE and diffusion of methanol in 6FDA-ODA polyimide", *J. Polym. Sci. Part B: Polym. Phys.*, **38**, 2254-2267 (2000).
220. Kamaruddin, HD; Koros, WJ, "Experimental procedure utilizing extraction and head-space analytical method for obtaining methanol/MTBE mixed-liquid sorption isotherms in a glassy polymer", *J. Polym. Sci. Part B: Polym. Phys.*, **38**, 2268-2271 (2000).
221. Mahajan, R; Koros, WJ, "Factors controlling successful formation of mixed-matrix gas separation materials", *Ind. Eng. Chem. Res.*, **39**, 2692-2696 (2000).
222. Stern, SA; Koros, WJ, "Separation of gas mixtures with polymeric membranes", *Chimie Nouvelle*, **18**, 3201-3215 (2000).
223. Djoekita, G; Vu, DQ; Koros, WJ, "Pervaporative introduction of organic vapors into high-pressure gas feeds", *J. Appl Polym. Sci.*, **80**, 311-315 (2001).
224. Woods, D; Koros, WJ, "Elevated temperature application of polymer hollow-fiber membranes", *J. Membr. Sci.*, **181**, 157-166 (2001).
225. Burns, RL; Punsalan, D; Towidjaja, MC; Koros, WJ, "Strategies for purging the pellicle space for 157 nm lithography", *J. Vac. Sci. Technol. B*, **20**, 1954-1960 (2002).

226. Mahajan, R; Burns, R; Schaeffer, M; Koros, WJ, "Challenges in forming successful mixed matrix membranes with rigid polymeric materials", *J. Appl. Polym. Sci.*, **86**, 881-890 (2002).
227. Mahajan, R; Vu DQ; Koros, WJ, "Mixed matrix membrane materials: an answer to the challenges faced by membrane based gas separations today?", *J. Chin. Inst. Chem. Engrs.*, **33**, 77-86 (2002).
228. Mahajan, R; Koros, WJ, "Mixed matrix membrane materials with glassy polymers. Part I", *Polym. Engr. & Sci.*, **42**, 1420-1431 (2002).
229. Mahajan, R; Koros, WJ, "Mixed matrix membrane materials with glassy polymers. Part II", *Polym. Engr. & Sci.*, **42**, 1432-1441 (2002).
230. Wind, JD; Staudt-Bickel, C; Paul, DR; Koros, WJ, "The effects of crosslinking chemistry on CO<sub>2</sub> plasticization of polyimide gas separation membranes", *I&EC Res.*, **41**, 6139 – 6148 (2002).
231. Vu, DQ; Koros, WJ; Miller, SJ, "High pressure CO<sub>2</sub>/CH<sub>4</sub> separation using carbon molecular sieve hollow fiber membranes", *I&EC Res.*, **41**, 367-380 (2002).
232. Koros, WJ, "Gas separation membranes: needs for combined materials science and processing approaches", *Macromol. Symp.*, **188**, 13-22 (2002).
233. Burns, RL; Koros, WJ, "Defining the challenges for C<sub>3</sub>H<sub>6</sub>/C<sub>3</sub>H<sub>8</sub> separation using polymeric membranes", *J. Membr. Sci.*, **211**, 299-309 (2003).
234. Vu, DQ; Koros, WJ; Miller, SJ, "Mixed matrix membranes using carbon molecular sieves. I. Preparation and experimental results", *J. Membr. Sci.*, **211**, 311-334 (2003).
235. Vu, DQ; Koros, WJ; Miller, SJ, "Effect of condensable impurities in CO<sub>2</sub>/CH<sub>4</sub> gas feeds on carbon molecular sieve hollow-fiber membranes", *I&EC Res.*, **42**, 1064-1075 (2003).
236. Steel, K; Koros, WJ, "Investigation of porosity of carbon materials and related effects on gas separation properties", *Carbon*, **41**, 253-266 (2003).
237. Vu, DQ; Koros, WJ; Miller, SJ, "Mixed matrix membranes using carbon molecular sieves. II. Modeling permeation behavior", *J. Membr. Sci.*, **211**, 335-348 (2003).
238. Taubert, A; Wind, JD; Paul, DR; Koros, WJ; Winey, KI, "Novel polyimide ionomers: CO<sub>2</sub> plasticization, morphology, and ion distribution", *Polymer*, **44**, 1881-1892 (2003).
239. Koros, W; Madden, W, "Comments on "Gas permeation through a glassy polymer membrane: chemical potential gradient or dual mobility model? by M. A. Islam and H. Buschatz [Chemical Engineering Science 57 (2002) 2089-2099]", *Chem. Eng. Sci.*, **58**, 2461-2463 (2003).
240. Wind, JD; Staudt-Bickel, C; Paul, DR; Koros, WJ, "Solid-state covalent crosslinking of polyimide membranes for CO<sub>2</sub> plasticization reduction", *Macromolecules*, **36**, 1882-1888 (2003).
241. Burns, RL; Koros, WJ, "Structure property relationships for poly(pyrrrolone-imide) gas separation membranes", *Macromolecules*, **36**, 2374-2381 (2003).

242. Xu, W; Paul, DR; Koros, WJ, "Carboxylic acid containing polyimides for pervaporation separations of toluene/*iso*-octane mixtures", *J. Membr. Sci.*, **219**, 89-102 (2003).
243. Moore, TT, Vo, T; Mahajan, R; Kulkarni, S; Hasse, D; Koros, WJ, "Effect of humidified feeds on the oxygen permeability of mixed matrix membranes", *J. Appl. Polym. Sci.*, **90**, 1574-1580 (2003).
244. Damle, S; Koros, WJ, "Permeation equipment for high-pressure gas separation membranes", *I&EC Res.*, **42**, 6389-6395 (2003).
245. Wind, JD; Sirard, SM; Paul, DR; Green, PF; Johnson, KP; Koros, WJ, "Carbon dioxide-induced plasticization of polyimide membranes: Part 2: Relaxation dynamics of diffusion, sorption, and swelling", *Macromolecules*, **36**, 6433-6441 (2003).
246. Wind, JD; Sirard, SM; Paul, DR; Green, PF; Johnson, KP; Koros, WJ, "Relaxation dynamics of CO<sub>2</sub> diffusion, sorption, and polymer swelling for plasticized polyimide membranes", *Macromolecules*, **36**, 6442-6448, (2003).
247. Vu, DQ; Koros, WJ; Miller, SJ, "Effect of condensable impurity in CO<sub>2</sub>/CH<sub>4</sub> gas feeds on performance of mixed matrix membranes using carbon molecular sieves", *J. Membr. Sci.*, **221**, 223-239 (2003).
248. Carruthers, SB; Ramos, G; Koros, WJ, "Morphology of integral-skin layers in hollow fiber gas separation membranes", *J. Appl. Polym. Sci.*, **90**, 399-411 (2004).
249. Moore, TT; Mahajan, R; Vu, DQ; Koros, WJ, "Hybrid membrane materials comprising organic polymers with rigid dispersed phases", *AIChE J.*, **50**, 311-321 (2004).
250. Wind, JD; Paul, DR; Koros, WJ, "Natural gas permeation in polyimide membranes", *J. Membr. Sci.*, **228**, 227-236 (2004).
251. Burns, RL; Steel, KM; Burns, SD; Koros, WJ, "Explanation of a selectivity maximum as a function of the material structure for organic gas separation membranes", *I&EC Research*, **43**, 5942-5949 (2004).
252. Moore, TT; Damle, S; Williams, PJ; Koros, WJ, "Characterization of low permeability gas separation membranes and barrier materials; design and operation considerations", *J. Membr. Sci.*, **245**, 227-231 (2004).
253. Koros, WJ, "Evolving beyond the thermal age of separation processes: membranes can lead the way", *AIChE J.*, **50**, 2326-2334 (2004).
254. Punsalan, D; Koros, WJ, "Thickness-dependent sorption and effects of physical aging in a polyimide sample", *J. Appl. Polym. Sci.*, **96**, 1115-1121 (2005).
255. Steel, KM; Koros, WJ, "An investigation of the effects of pyrolysis parameters on gas separation properties of carbon materials", *Carbon*, **43**, 1843-1856 (2005).
256. Madden, WC; Punsalan, D; Koros, WJ, "Age dependent CO<sub>2</sub> sorption in Matrimid® asymmetric hollow fiber membranes", *Polymer*, **46**, 5433-5436 (2005).
257. Moore, TT; Koros, WJ, "Non ideal effects in organic – inorganic materials for gas separation membranes", *J. Mol. Struct.*, **739**, 87-98, (2005).

258. Damle, S; Koros, WJ, "Sorption-vection: An unusual membrane-based separation", *AIChE J.*, **51**, 1396-1405, (2005).
259. Al-Juaied, M; Koros, WJ, "Frame of reference effects on the performance of hollow fiber membranes," *I&EC Res.*, **44**, 3648-3654, (2005).
260. Punsalan, D; Koros, WJ, "Drifts in penetrant partial molar volumes in glassy polymers due to physical aging", *Polymer*, **46**, 10214-10220, (2005).
261. Zhou, F; Koros, WJ, "Study of thermal annealing on Matrimid® fiber performance in pervaporation of acetic acid and water mixtures", *Polymer*, **47**, 280-288, (2006).
262. Wallace, DW; Williams, JP; Staudt-Bickel, C; Koros, WJ, "Characterization of crosslinked hollow fiber membranes", *Polymer*, **47**, 1207-1216 (2006).
263. Zhou, F; Koros, WJ, "Pervaporation using hollow fiber membranes for dehydrating acetic acid and water mixtures", *I&EC Res.*, **45**, 1787-1796 (2006).
264. Al-Juaied, MA; Thundiyil, MJ; Koros, WJ, "Performance of natural gas membranes in the presence of heavy hydrocarbons", *J. Membr. Sci.*, **274**, 227-243 (2006).
265. Kim, JH; Koros, WJ; Paul, DR, "Effects of CO<sub>2</sub> exposure & physical aging on the gas permeability of thin 6FDA-based polyimide membranes-Part 1", *J. Membr. Sci.*, **282**, 21-31 (2006).
266. Kim, JH; Koros, WJ; Paul, DR, "Effects of CO<sub>2</sub> exposure & physical aging on the gas permeability of thin 6FDA-based polyimide membranes-Part 2", *J. Membr. Sci.*, **282**, 32-43 (2006).
267. Kim, JH; Koros, WJ; Paul, DR, "Physical aging of thin 6FDA-based polyimide membranes containing carboxyl acid groups. Part I. Transport properties", *Polymer*, **47**, 3094-3103 (2006).
268. Kim, JH; Koros, WJ; Paul, DR, "Physical aging of thin 6FDA-based polyimide membranes containing carboxyl acid groups. Part II. Optical properties", *Polymer*, **47**, 3104-3111 (2006).
269. Perry, JD; Nagai; Koros, WJ, "Polymer membranes for hydrogen separations", *MRS Bulletin*, **31**, 745-749 (2006).
270. Wallace, DW; Staudt-Bickel, C; Koros, WJ, "Efficient development of effective hollow fiber membranes for gas separations from novel polymers", *J. Membr. Sci.*, **278**, 92-104 (2006).
271. Zhou, F; Koros, WJ. "Characterization of bore pressure change effects on Matrimid® fiber performance in pervaporation of acetic acid and water mixtures", *Chem. Engr. Sci.*, **61**, 3736-3745 (2006).
272. Shu, S; Husain, S; Koros, WJ, "A general strategy for adhesion enhancement in polymeric composites by formation of nanostructured particle surfaces", *J. Phys. Chem. C*, **111**, 652-657 (2007).

273. Shu, S; Husain, S; Koros, WJ, "Sonication-assisted dealumination of zeolite A with thionyl chloride", *I&EC Res.*, **46**, 767-772, (2007).
274. Hillock, AM; Koros, WJ, "Cross-linkable polyimide membrane for natural gas purification and carbon dioxide plasticization reduction", *Macromolecules* **40**, 583-587, (2007).
275. Husain, S; Koros, WJ, "Mixed matrix hollow fiber membranes made with modified HSSZ-13 zeolite in polyetherimide polymer matrix for gas separation", *J. Membr. Sci.*, **288**, 195-207, (2007).
276. Moore, TT; Koros, WJ, "Gas sorption in polymers, molecular sieves, and mixed matrix membranes", *J. Appl. Polym. Sci.*, **104**, 4053-4059, (2007).
277. Shu, S; Husain, S; Koros, WJ, "Formation of nanostructured zeolite particle surfaces via a halide/Grignard route", *Chem. Mat 'ls*, **19**, 4000-4006, (2007).
278. Miller, SJ; Koros, WJ; Vu, DQ, "Mixed matrix membrane technology; enhancing gas separations with polymer/molecular sieve composites", *Studies in Surface Science and Catalysis*, **170B**, 1590-1596 (2007)
279. Moore, TT; Koros, WJ, "Sorption in zeolites modified for use in organic-inorganic hybrid membranes", *I&EC Res.*, **47**, 591-598 (2008).
280. Hillock, AMW; Miller, SJ; Koros, WJ, "Crosslinked mixed matrix membranes for the purification of natural gas: effects of sieve surface modification", *J. Membr. Sci.*, **314**, 193-199 (2008).
281. Kosuri, MR; Koros, WJ, "Defect-free asymmetric hollow fiber membranes from Torlon®, a polyamide-imide polymer, for high-pressure CO<sub>2</sub> separations", *J. Membr. Sci.*, **320**, 65-72 (2008).
282. Omole, IC; Miller, SJ; Koros, WJ, "Increased molecular weight of a crosslinkable polyimide for spinning plasticization resistant hollow fiber membranes", *Macromolecules* **41**, 6367-6375 (2008).
283. Kratochvil, AM; Koros, WJ, "Decarboxylation-Induced crosslinking of a polyimide for enhanced CO<sub>2</sub> plasticization resistance", *Macromolecules*, **41**, 7920-7927 (2008).
284. Hudiono, Y; S. Choi, S; Shu, S; Koros, WJ; Tsapatsis, M; Nair, S, "Porous layered oxide/Nafion® nanocomposite membranes for direct methanol fuel cell applications", *Micro. & Mesoporous Matls.*, **118**, 427-434 (2009).
285. Chandra, P; Koros, WJ, "Sorption and transport of methanol in poly(ethylene terephthalate)", *Polymer*, **60**, 236-244 (2009).
286. Husain, S.; Koros, WJ, "Macrovoids in hybrid organic/inorganic hollow fiber membranes", *I&EC Research*, **48**, 2372-2379 (2009).
287. Qui, W; Kosuri, M; Zhou, F; Koros, WJ, "Dehydration of ethanol-water mixtures using asymmetric hollow fiber membranes from commercial polyimides", *J. Membr. Sci.*, **327**, 96-103 (2009).

288. Favre, E; Roizard, D; Bounaceur, R; Koros, WJ, "CO<sub>2</sub>/N<sub>2</sub> reverse selective gas separation membranes: technological opportunities and scientific challenges", *I&EC Research*, **48**, 3700-3701 (2009).
289. Lee, JS; Adams, RT; ; Koros, WJ, "Toluene and n-heptane sorption in Matrimid<sup>®</sup> asymmetric hollow fiber membranes", *Polymer*, **50**, 6049-6056 (2009).
290. Kosuri, MR; Koros, WJ, "Asymmetric hollow fiber membranes for separation of CO<sub>2</sub> from hydrocarbons and fluorocarbons at high-pressure conditions relevant to C<sub>2</sub>F<sub>4</sub> Ppolymerization", *I&EC Res.*, **48**, 10577-10583 (2009).
291. Svang-Ariyaskul, A; Koros, WJ; Rousseau, RW, "Chiral separation using a novel combination of cooling crystallization and a membrane barrier: resolution of DL-glutamic acid", *Chem. Engr. Sci.*, **84**, 1980-1984 (2009).
292. Johnson, JR; Koros, WJ, "Utilization of nanoplatelets in organic-inorganic hybrid separation materials: separations advantages and formation challenges", *J. Taiwan Inst. of Chem. Engr.*, **40**, 268-275 (2009).
293. Lively, RP; Chance, RR; Kelley, BT; Deckman, HW; Drese, JH; Jones, CW; Koros, WJ, "Hollow fiber adsorbents for CO<sub>2</sub> removal from flue gas", *I&EC Res.*, **48**, 7314-7324 (2009).
294. Kratochvil, AM; Damle-Mogri, S; Koros, WJ, "Effects of supercritical CO<sub>2</sub> conditioning on un-crosslinked polyimide membranes for natural gas purification", *Macromolecules*, **42**, 5670-5675 (2009).
295. Chandra, P; Koros, WJ, "Sorption of lower alcohols in poly(ethylene terephthalate)", *Polymer*, **50**, 4241-4249 (2009).
296. Drese, JH; Choi, S; Lively, RP; Koros WJ ;Fauth, DJ; Gray, ML; Jones, CW "Synthesis-Structure-Property Relationships for Hyperbranched Aminosilica CO<sub>2</sub> Adsorbents", *Adv. Funct. Matls* , **19**, 3821-3832 (2009).
297. Bae, TH; Liu, J; Lee, JS; Koros, WJ; Jones, CW; Nair, S, "Facile high-yield solvothermal deposition of inorganic nanostructures on zeolite crystals for mixed matrix membrane fabrication", *J. Am. Chem. Soc.*, **131**, 14662-14663 (2009).
298. Liu, J; Bae, TH; Qiu, W; Husain, S; Nair, S; Jones, CW; Chance, RR; Koros, WJ, "Butane isomer transport properties of 6DFA-DAM and MFI-6FDA-DAM mixed matrix membranes", *J. Membr. Sci.*, **343**, 157-163 (2009).
299. Lee, JS; Madden W; Koros, WJ," Antiplasticization and plasticization of Matrimid<sup>®</sup> asymmetric hollow fiber membranes-Part A. experimental", *J. Membr. Sci.*, **350**, 232-241 (2010).
300. Lee, JS; Madden, W; Koros, WJ, "Antiplasticization and plasticization of Matrimid asymmetric hollow fiber membranes. Part B. Modeling", *J. Membr. Sci.*, **350**, 242-251 (2010)

301. Adams, R; Carson, C; Ward J; Tannenbaum, R; Koros, WJ, "Metal organic framework mixed matrix membranes for gas separations", *Micro. & Meso. Mat'ls*, **131**, 13-20 (2010).
302. Omole, IC; Adams, RT; Miller, SJ; Koros, WJ, "Effects of CO<sub>2</sub> on high performance hollow-fiber membrane for natural gas purification", *I&EC Res.*, **49**, 4887-4896 (2010).
303. Kratochvil, AM; Koros, WJ; "Effects of supercritical CO<sub>2</sub> conditioning on cross-linked polyimide membranes", *Macromolecules*, **43**, 4679-4687 (2010).
304. Chafin, R.; Lee, JS; Koros, WJ; "Effects of casting and post casting annealing on xylene isomer transport properties of Torlon® 4000T films", *Polymer*, **51**, 3462-3471 (2010).
305. Kiyono, M; Williams, PJ; Koros, WJ, "Effect of pyrolysis atmosphere on separation performance of carbon molecular sieve membranes", *J. Membr. Sci.*, **359**, 2-10 (2010).
306. Qui, WL; Zhang, KA; Liu, JQ; Sun, QH; Deng, YL, "Macroporous polymeric sorbents with high selectivity for separation of phenols", *Polymer*, **51**, 4442-4449 (2010).
307. Lively, RP; Chance, RR; Koros, WJ, "Enabling Low-cost CO<sub>2</sub> capture via heat integration", *I&EC Res.*, **49**, 7550-7562 (2010).
308. Das, M; Perry, JD; Koros WJ," Effect of processing on carbon molecular sieve structure and performance", *Carbon*, **48**, 3737-3749 (2010).
309. Das, M; Perry, JD; Koros, WJ, "Gas-transport-property performance of hybrid carbon molecular sieve-polymer materials", *I&EC Res.*, **49**, 9310-9321 (2010).
310. Kiyono, M; Williams, PJ; Koros, WJ, " Effect of polymer precursors on carbon molecular sieve structure and separation performance properties" *Carbon*, **48**, 4432-4441 (2010).
311. Kiyono, M; Williams, PJ; Koros, WJ, "Generalization of effect of oxygen exposure on formation and performance of carbon molecular sieve membranes", *Carbon*, **48**, 4442-4449 (2010).
312. Qui, WL; Zhang, KA, Liu, JQ; Sun, QH; Deng, YL, "Macroporous polymeric sorbents with high selectivity for separation of phenols", *Polymer*, **51**, 3793-3800 (2010).
313. Bae, TH; Lee, JS; Qui, W; Koros WJ; Jones, AW and Nair, S, "A high-performance gas-separation membrane containing submicrometer-sized metal-organic framework crystals", *Angewandte Chemie International Edition*, **49**, 9863-9866 (2010).
314. Das, M and Koros, WJ, "Performance of 6FDA-6FpDA polyimide for propylene/propane separations", *J. Membr. Sci.*, **365**, 399-408 (2010).
315. Bhandari DA; Bessho N; Koros WJ, "Hollow fiber sorbents for desulfurization of natural gas", *I&EC Research*, **49**, 12038-12050 (2010).
316. Esekhlile O; Qiu W; Koros WJ, " Permeation of butane isomers through 6FDA-DAM dense films ", *J. Polym. Sci. Part B-Polym. Phys.*, **49**, 1605-1620 (2011).
317. Cui, LL; Qiu, WL; Paul, DR; Koros, WJ, "Responses of 6FDA-based polyimide thin membranes to CO<sub>2</sub> exposure and physical aging as monitored by gas permeability", *Polymer*, **52**, 5528-5537 (2011).



318. Chen, CC; Qiu, WL; Miller, SJ; Koros, WJ, "Plasticization-resistant hollow fiber membranes for CO<sub>2</sub>/CH<sub>4</sub> separation based on a thermally crosslinkable polyimide", *J. Membr. Sci.*, **382**, 212-221 (2011).
319. Xu L.; Rungta M.; Koros WJ, "Matrimid® derived carbon Molecular sieve hollow fiber membranes for ethylene/ethane separation", *J. Membr. Sci.*, **380**, 138-147 (2011).
320. Wickramanayake, WMS; Lively, RP; Polizzotti, RS; Chance, RR; Koros, WJ, "Fabrication of hollow, spherical polymeric "micropillows" using a dual layer spinneret", *J. Appl. Polym. Sci.*, **121**, 2835-2842 (2011).
321. Lively, RP; Mysona, JA; Chance, RR; Koros, WJ, "Formation of defect-free latex films on porous fiber supports", *ACS Applied Materials & Interfaces*, **3**, 3568-3582 (2011).
322. Qiu, WL; Chen, CC ; Kincer, MR; Koros, WJ, "Thermal analysis and its application in evaluation of fluorinated polyimide membranes for gas separation", *Polymer* , **52**, 4073-4082 (2011).
323. Qiu, WL; Chen, CC; Xu, LR; Cui, LL; Paul, DR; Koros, WJ, "Sub-T(g) cross-linking of a polyimide membrane for enhanced CO<sub>2</sub> plasticization resistance for natural gas separation", *Macromolecules*, **44**, 6046-6056 (2011).
324. Lively, RP; Leta, DP; DeRites, BA; Chance, RR; Koros, WJ, "Hollow fiber adsorbents for CO<sub>2</sub> capture: kinetic sorption performance", *Chem. Engr. J.*, **171**, 801-810 (2011).
325. Ward, JK and Koros, WJ, "Crosslinkable mixed matrix membranes with surface modified molecular sieves for natural gas purification: I. preparation and experimental results", *J. Membr. Sci.*, **377**, 75-81 (2011).
326. Ward, JK and Koros, WJ, "Crosslinkable mixed matrix membranes with surface modified molecular sieves for natural gas purification: II. Performance characterization under contaminated feed conditions", *J. Membr. Sci.*, **377**, 82-88 (2011).
327. Liu, JQ; Bae, TH; Esekhi, O; Nair, S; Jones, CW; Koros, WJ, "Formation of Mg(OH)(2) nanowhiskers on LTA zeolite surfaces using a sol-gel method", *J Sol-gel Sci. & Techn.*, **60** , 189-197 (2011)
328. Cui, LL; Qiu, WL; Paul, DR; Koros, WJ, "Physical aging of 6FDA-based polyimide membranes monitored by gas permeability", *Polymer*, **52**, 3374-3380 (2011).
329. Jang, KS; Kim, HJ; Johnson, JR; Kim, WG; Koros, WJ; Jones, CW; Nair, S, "Modified mesoporous silica gas separation membranes on polymeric hollow fibers", *Chemistry of Materials*, **23**, 3025-3028 (2011).
330. Bighane, N; Koros, WJ, "Novel silica membranes for high temperature gas separations", *J. Membr. Sci.*, **371**, 254-262 (2011).
331. Koh, PY; Yan, J; Ward, J Koros, WJ; Teja, AS; Xu, B, "Synthesis, deposition and characterization of magnesium hydroxide nanostructures on zeolite 4A", *Materials Research Bulletin*, **46**, 390-397 (2011).

332. Omole, IC; Bhandari, DA; Miller, SJ; Koros, WJ, "Toluene impurity effects on CO<sub>2</sub> separation using a hollow fiber membrane for natural gas", *J. Membr. Sci.*, **369**, 490-498 (2011).
333. Bae, TH; Liu, JQ; Thompson, JA ; Koros, WJ; Jones, CW; Nair, S, "Solvothermal deposition and characterization of magnesium hydroxide nanostructures on zeolite Crystals", *Micro. & Meso. Mat'ls*, **139**, 120-129 (2011).
334. Zornoza, B; Esekhi, O; Koros, WJ; Tellez, C ; Coronas, J, "Hollow silicalite-1 sphere-polymer mixed matrix membranes for gas separation", *Sepr. & Purif. Techn.*, **77**, 137-145 (2011).
335. Adams, RT ; Lee, JS; Bae, TH; Ward, JK; Johnson, JR; Jones, CW; Nair, S; Koros, WJ, "CO<sub>2</sub>-CH<sub>4</sub> permeation in high zeolite 4A loading mixed matrix membranes", *J. Membr. Sci.*, **367**, 197-203 (2011).
336. Lively, RP; Dose, ME; Thompson, JA; McCool, BA; Chance, RR; Koros, WJ, "Ethanol and water adsorption in methanol-derived ZIF-71", *Chem. Comm.*, **47**, 8667-8669 (2011).
337. Zhang, K; Agrawal, M; Harper, J; Chen, R; Koros, WJ, "Removal of the fermentation inhibitor, furfural, using activated carbon in cellulosic-ethanol production" *I&EC Res.*, **50**, 14055-14060 (2011).
338. Lively, RP; Dose, ME; Xu, LR; Vaughn, JT; Johnson, JR; Thompson, JA; Zhang, K; Lydon, ME; Lee, JS; Liu, L; Hu, ZS; Karvan, O Realf, MJ; Koros, WJ , "A high-flux polyimide hollow fiber membrane to minimize footprint and energy penalty for CO<sub>2</sub> recovery from flue gas", *J. Membr. Sci.*, **423**, 302-313 (2012).
339. Lee, Jong Suk; Hillesheim, Patrick C.; Huang, Dongkun; Lively, RP; Oh, KH; Dai, S; Koros, WJ, "Hollow fiber-supported designer ionic liquid sponges for post-combustion CO<sub>2</sub> scrubbing", *Polymer*, **53**, 5806-5815 (2012).
340. Xu, L.; Rungta, M; Brayden, MK; Martinez, MV; Stears, BA; Barbay, GA; Koros, WJ, "Olefins-selective asymmetric carbon molecular sieve hollow fiber membranes for hybrid membrane-distillation processes for olefin/paraffin separations", *J. Membr. Sci.*, **423**, 314-323 (2012).
341. Lively, RP; Bessho, N; Bhandari, DA; Kawajiri, Y; Koros, WJ, "Thermally moderated hollow fiber sorbent modules in rapidly cycled pressure swing adsorption mode for hydrogen purification", *Intern'l J. of Hydro. Energy*, **37**, 15227-15240 (2012).
342. Vaughn, J; Koros, WJ, "Effect of the amide bond diamine structure on the CO<sub>2</sub>, H<sub>2</sub>S, and CH<sub>4</sub> transport properties of a series of novel 6FDA-based polyamide-imides for natural gas purification", *Macromolecules* , **45**, 7036-7049 (2012).
343. Lively, RP; Chance, RR; Mysona, JA; Babu, VP; Deckman, HW; Leta, DP; Thomann, H; Koros, WJ, "CO<sub>2</sub> sorption and desorption performance of thermally cycled hollow fiber sorbents", *Intern'l J. of Greenhouse Gas Control*, **10**, 285-294 (2012).
344. Koros, WJ and Lively, RP, "Water and beyond: Expanding the spectrum of large-scale energy efficient separation processes", *AIChE J.*, **58**, 2624-2633 (2012).

345. Lee, JS; Chandra, P; Burgess, SK; Kriegel, R; Koros, WJ, “An advanced gas/vapor permeation system for barrier materials: Design and applications to poly(ethylene terephthalate)”, *J. Polym. Sci. Part B-Polym. Phys.*, **50**, 1262-1270 (2012).
346. Zhang, C; Lively, RP; Zhang, K; Johnson, JR; Karvan O; Koros, WJ, “Unexpected molecular sieving properties of zeolitic-imidazolate framework-8”, *J. Phys. Chem. Letters*, **3**, 2130-2134 (2012).
347. Thompson, JA; Chapman, KW; Koros, WJ; Jones, CW; Nair, S, “Sonication-induced Ostwald ripening of ZIF-8 nanoparticles and formation of ZIF-8/polymer composite membranes”, *Micro. & Meso. Mat’ls*, **158**, 292-299 (2012).
348. Svang-Ariyaskul, A ; Koros, WJ; Rousseau, RW, “Chiral purification of glutamic acid enantiomers using a size-selective barrier membrane and dual-vessel crystallization”, *Chem. Engr. Sci.*, **77**, 35-41 (2012).
349. Mueller, R; Kanungo, R; Kiyono-Shimobe, M; Koros, WJ; Vasenkov, S, “Diffusion of methane and carbon dioxide in carbon molecular sieve membranes by multinuclear pulsed field gradient NMR “, *Langmuir*, **28**, 10296-10303 (2012).
350. Zhang, K; Lively, RP; Noel, JD; Dose, ME; McCool, BA; Chance, RR; Koros, WJ, “Adsorption of water and ethanol in MFI-type zeolites”, *Langmuir*, **28**, 8664-8673 (2012).
351. Dai, Y.; Johnson, JR; Karvan, O; Sholl, DS; Koros, WJ, “Ultem®/ZIF-8 mixed matrix hollow fiber membranes for CO<sub>2</sub>/N<sub>2</sub> separations”, *J. Membr. Sci.*, **401**, 76-82 (2012).
352. Vaughn, JT; Koros, WJ; Johnson, JR; Karvan, O, “Effect of thermal annealing on a novel polyamide-imide polymer membrane for aggressive acid gas separations”, *J. Membr. Sci.*, **401**, 163-174 (2012).
353. Rungta, M; Xu, L; Koros, WJ, “Carbon molecular sieve dense film membranes derived from Matrimid® for ethylene/ethane separation”, *Carbon*, **50**, 1488-1502 (2012).
354. Noel, JD; Koros, WJ; McCool, BA; Chance, RR, “Membrane-mediated delivery of CO<sub>2</sub> for consumption by photo-autotrophs: eliminating thermal regeneration in carbon capture”, *I&EC Research* , **51**, 4673-4681 (2012)
355. Lively, RP; Koros, WJ; Johnson, JR, “Enhanced cryogenic CO<sub>2</sub> capture using dynamically operated low-cost fiber beds “, *Chem. Engr. Sc.*, **71**, 97-103 (2012).
356. Lee, JS; Lively, RP; Huang, DK; Hillesheim, PC; Dai, S; Koros, WJ, “A new approach of ionic liquid containing polymer sorbents for post-combustion CO<sub>2</sub> scrubbing”, *Polymer*, **53**, 891-894 (2012).
357. Mueller, R; Kanungo, R; Menjoge, A; Kiyono-Shimobe, M; Koros, WJ; Bradley, SA; Galloway, DB; Low, JJ; Prabhakar, S; Vasenkov, S, “Sorbate transport in carbon molecular sieve membranes and FAU/EMT intergrowth by diffusion NMR”, *Materials*, **5**, 302-316 (2012).

358. Zhang, C; Dai, Y; Johnson, JR; Karvan, O; Koros, WJ, "High performance ZIF-8/6FDA-DAM mixed matrix membrane for propylene/propane separations", *J. Membr. Sci.*, **389**, 34-42 (2012).
359. Choudhury, RP; Lee, JS; Kriegel, RM; Koros, WJ; Beckham, HW, "Chain dynamics in antiplasticized and annealed poly(ethylene terephthalate) determined by solid-state NMR and correlated with enhanced barrier properties", *Macromolecules*, **45**, 879-887 (2012).
360. Pacheco, DM; Johnson, JR; Koros, WJ, "Aminosilane-functionalized cellulosic Polymer for increased CO<sub>2</sub> sorption", *I&EC Res.*, **51**, 503-514 (2012).
361. Brown, AJ; Johnson, JR; Lydon, ME; Koros, WJ; Jones, CW; Nair, S, "Continuous polycrystalline zeolitic imidazolate framework-90 membranes on polymeric hollow fibers", *Angew. Chem.-Intern'l Edn.*, **51**, 10615-10618 (2012).
362. Lee, JS; Leisen, J; Choudhury, RP; Kriegel, RM; Beckham, HW; Koros, WJ, "Antiplasticization-based enhancement of poly(ethylene terephthalate) barrier properties", *Polymer*, **53**, 213-222, (2012).
363. Labreche, Y.; Lively, RP.; Rezaei, F; Chen, G; Jones, CW; Koros, WJ, "Post-spinning infusion of poly(ethyleneimine) into polymer/silica hollow fiber sorbents for carbon dioxide capture", *Chem. Engr. J.*, **221**, 166-175 (2013).
364. Zhang, K; Lively, RP.; Dose, ME.; Li, LW; Koros, WJ ; Ruthven, DM; McCool, BA ; Chance, RR, "Diffusion of water and ethanol in silicalite crystals synthesized in fluoride media", *Micro. & Meso. Matl's*, **170**, 259-265 (2013).
365. Bhandari, D; Olanrewaju, KO; Bessho, N; Breedveld, V; Koros, WJ, "Dual layer hollow fiber sorbents: concept, fabrication and characterization", *Sep. & Purif. Techn.*, **104**, 68-80 (2013).
366. Ma, C; Koros, WJ, "High-performance ester-crosslinked hollow fiber membranes for natural gas separations", *J. Membr. Sci.*, **428**, 251-259 (2013).
367. Kim, WG; Lee, JS; Bucknall, DG; Koros, W.J.; Nair, S, "Nanoporous layered silicate AMH-3/cellulose acetate nano-composite membranes for gas separations", *J. Membr. Sci.*, **441**, 129-136 (2013).
368. Rezaei, F; Lively, RP; Labreche, Y; Chen, G ; Fan, YF ; Koros, WJ; Jones, CW, "Aminosilane-grafted polymer/silica hollow fiber adsorbents for CO<sub>2</sub> capture from flue gas", *ACS Appl. Mat'ls & Interf.*, **5**, 3921-3931 (2013).
369. Bhandari, DA.; Bessho, N; Koros, WJ, "Dual layer hollow fiber sorbents for trace H<sub>2</sub>S removal from gas streams", *Chem. Engr. Sci.*, **94**, 256-264 (2013).
370. Zhang, K; Lively, RP; Zhang, C; Koros, WJ; Chance, RR, "Investigating the intrinsic ethanol/water separation capability of ZIF-8: an adsorption and diffusion study", *J. Phys. Chem. C*, **117**, 7214-7225 (2013).
371. Kraftschik, B; Koros, W J; Johnson, JR; Karvan, O, "Dense film polyimide membranes for aggressive sour gas feed separations", *J. Membr. Sci.*, **428**, 608-619 (2013).
372. Chen, CC; Miller, SJ; Koros, WJ, "Characterization of thermally cross-linkable hollow fiber membranes for natural gas separation", *I&ECR*, **52**, 1015-1022 (2013).

373. Zhang, K; Lively, RP; Dose, ME; Brown, AJ; Zhang, C; Chung, J; Nair, S ; Koros, WJ; Chance, RR , “Alcohol and water adsorption in zeolitic imidazolate frameworks”, *Chem. Comm.*, **49**, 3245-3247 ( 2013).
374. Karvan, O; Johnson, JR; Williams, PJ; Koros, WJ, “A pilot-scale system for carbon molecular sieve hollow fiber membrane manufacturing”, *Chem. Engr. & Techn.*, **36**, 53-61 (2013).
375. Singh, R; Koros, WJ, “Carbon molecular sieve membrane performance tuning by dual temperature secondary oxygen doping (DTSOD)”, *J. Membr. Sci.*, **427**, 472-478 (2013).
376. Li, FS; Qiu, WL; Lively, RP; Lee, JS ; Rownaghi, AA; Koros, WJ, “Polyethyleneimine-functionalized polyamide imide (Torlon®) hollow-fiber sorbents for post-combustion CO<sub>2</sub> capture”; *ChemSusChem*, **6**, 1216-1223 (2013).
377. Achoundong, CSK; Bhuwania, N; Burgess, SK; Karvan, O; Johnson, JR, Koros, WJ, “Silane modification of cellulose acetate dense films as materials for acid gas removal”, *Macromolecules*, **46**, 5584-5594 (2013)
378. Ma, C; Koros, WJ, “Ester-cross-linkable composite hollow fiber membranes for CO<sub>2</sub> removal from natural gas”, *I&EC Res.*, **52**, 10495-10505 (2013).
379. Li, FS; Lively, RP; Lee, JS; Koros, WJ, “Aminosilane-functionalized hollow fiber sorbents for post-combustion CO<sub>2</sub> capture”, *I&EC Res.*, **52**, 8928-8935 (2013).
380. Liu, L ; Sanders, ES; Johnson, JR; Karvan, O; Kulkarni, S; Hasse, DJ; Koros, WJ, “Influence of membrane skin morphology on CO<sub>2</sub>/N<sub>2</sub> separation at sub-ambient temperatures”, *J. Membr. Sci.*, **446**, 433-439 (2013).
381. Zhang, K ; Lively, RP; Zhang, C; Chance, RR; Koros, WJ; Sholl, DS; Nair, S, “Exploring the framework hydrophobicity and flexibility of ZIF-8: from biofuel recovery to hydrocarbon separations”, *J. Phys. Chem. Let.*, **4**, 3618-3622 (2013).
382. Qiu, WL; Xu, LR; Chen, CC; Paul, DR; Koros, WJ, “Gas separation performance of 6FDA-based polyimides with different chemical structures”, *Polymer*, **54**, 6226-6235 (2013).
383. Rungta, M; Zhang, C; Koros, WJ; Xu, LR, “Membrane-based ethylene/ethane separation: The upper bound and beyond, *AICHE J.*, **59**, 3475-3489 (2013).
384. Kraftschik, B; Koros WJ, “Crosslinkable Polyimide Membranes for Improved Plasticization Resistance and Permselectivity in Sour Gas Separations”, *Macromolecules*, **46**, 6908-6921 (2013).
385. Mueller, R; Kanungo, R; Kiyono-Shimobe, M ; Koros, WJ; Vasenkov, S, “Diffusion of ethane and ethylene in carbon molecular sieve membranes by pulsed field gradient NMR”, *Micro. & Meso. Mat’ls*, **181**, 228-232 (2013).
386. Ma, C.; Koros, WJ, “Effects of hydrocarbon and water impurities on CO<sub>2</sub>/CH<sub>4</sub> separation performance of ester-crosslinked hollow fiber membranes”, *J. Membr. Sci.*, **451**, 1-9 (2014).
387. Fan, YF, Lively, RP; Labreche, Y; Rezaei, F; Koros, WJ; Jones, CW, “Evaluation of CO<sub>2</sub> adsorption dynamics of polymer/silica supported poly(ethylenimine) hollow fiber sorbents in rapid temperature swing adsorption”, *International J. Greenhouse Gas Control*, **21**, 61-71 (2014).

388. Burgess, SK; Leisen, JE; Kraftschik, BE; Mubarak, CR; Kriegel, RM; Koros, WJ, "Chain mobility, thermal, and mechanical properties of poly(ethylene furanoate) compared to poly(ethylene terephthalate)", *Macromolecules*, **47**, 1383-1391 (2014).
389. Dose, ME; Zhang, K; Thompson, JA; Leisen, J; Chance, RR; Koros, WJ; McCool, BA; Lively, RP, "Effect of crystal size on framework defects and water uptake in fluoride mediated silicalite-1", *Chemistry of Materials*, **26**, 4368-4376 (2014)
390. Li, FS; Labreche, Y; Lively, RP; Lee, JS; Jones, CW; Koros, WJ, "Poly(ethyleneimine) infused and functionalized Torlon-silica hollow fiber sorbents for post-combustion CO<sub>2</sub> capture", *Polymer*, **55**, 1341-1346 (2014).
391. Qiu, WL; Zhang, K; Li, FS; Zhang, K; Koros, WJ, "Gas separation performance of carbon molecular sieve membranes based on 6FDA-mPDA/DABA(3:2) polyimide", *ChemSusChem*, **7**, 1186-1194 (2014).
392. Chen, G; Lively, RP; Jones, CW; Koros, WJ, "Fiber adsorbents for odorant removal from pipeline grade natural gas", *I & EC Res.*, **53**, 7113-7120 (2014).
393. Xu, LR; Zhang, C; Rungta, M; Qiu, WL; Liu, JQ; Koros, WJ, "Formation of defect-free 6FDA-DAM asymmetric hollow fiber membranes for gas separations", *J. Membr. Sci.*, **459**, 223-232 (2014).
394. Thompson, JA; Vaughn, JT; Brunelli, NA; Koros, WJ; Jones, CW; Nair, S, "Mixed-linker zeolitic imidazolate framework mixed-matrix membranes for aggressive CO<sub>2</sub> separation from natural gas", *Micro. & Meso. Mat'ls*, **192**, 43-51 (2014).
395. Zhang, C; Zhang, K; Xu, LR; Labreche, Y; Kraftschik, B; Koros, WJ, "Highly scalable ZIF-based mixed-matrix hollow fiber membranes for advanced hydrocarbon separations", *AIChE J*, **60**, 2625-2635 (2014).
396. Brown, AJ; Brunelli, NA; Eum, K; Rashidi, F; Johnson, JR; Koros, WJ; Jones, CW; Nair, S, "Interfacial microfluidic processing of metal-organic framework hollow fiber membranes", *Science*, **345**, Issue 6192, 72-75 (2014).
397. Vaughn, JT; Koros, WJ, "Analysis of feed stream acid gas concentration effects on the transport properties and separation performance of polymeric membranes for natural gas sweetening: A comparison between a glassy and rubbery polymer", *J. Membr. Sci.*, **465**, 107-116 (2014),
398. Liu, L; Sanders, ES; Kulkarni, Sudhir S; Hasse, DJ; Koros, WJ, "Sub-ambient temperature flue gas carbon dioxide capture via Matrimid® hollow fiber membranes", *J. Membr. Sci.*, **465**, 49-55 (2014).
399. Bhuwania, N; Labreche, Y; Achoundong, CSK; Baltazar, J; Burgess, SK; Karwa, S; Xu, L; Henderson, CL; Koros, WJ, "Engineering substructure morphology of asymmetric carbon molecular sieve hollow fiber membranes", *Carbon*, **76**, 417-434 (2014).

400. Fan, Y; Labreche, Y ; Lively, RP; Jones, CW; Koros, WJ, “Dynamic CO<sub>2</sub> adsorption performance of internally cooled silica-supported poly(ethylenimine) hollow fiber sorbents”, *AIChE J*, **60**, 3878-3887 (2014).
401. Labreche, Y; Fan, Y; Rezaei, F; LP; Jones, CW; Koros, WJ, Poly(amide-imide)/silica supported PEI hollow fiber sorbents for postcombustion CO<sub>2</sub> capture by RTSA, *ACS Applied Materials & Interfaces*, **6**, 19336-19346 (2014).
402. Xu, L; Rungta, M; Hessler, J; Qiu, W; Brayden, M; Martinez, M; Barbay, G; Koros, WJ, “Physical aging in carbon molecular sieve membranes”, *Carbon*, **80**, 155-166 (2014).
403. Kim, HJ; Brunelli, NA; Brown, AJ ; Jang, KS; Kim, WG; Rashidi, F; Johnson, JR; Koros, WJ, Jones, CW; Nair, “Silylated mesoporous silica membranes on polymeric hollow fiber supports: synthesis and permeation properties”, *ACS Applied Materials & Interfaces*, **6**, 17877-17886 (2014).
404. Burgess, SK; Karvan, O; Johnson, JR; Kriegel, RM; Koros, WJ, “Oxygen sorption and transport in amorphous poly(ethylene furanoate), *Polymer*, **55**, 4748-4756 (2014).
405. Ning, X; Koros, W, “Carbon molecular sieve membranes derived from Matrimid® polyimide for nitrogen/methane separation”, *Carbon*, **66**, 511-522 (2014).
406. Eguchi, H; Kim, D J.; Koros WJ, “Chemically cross-linkable polyimide membranes for improved transport plasticization resistance for natural gas separation”, *Polymer*, **58**, 121-129 (2015).
407. Yi, SL; Ma, XH; Pinnau, I; Koros, WJ, “A high-performance hydroxyl-functionalized polymer of intrinsic microporosity for an environmentally attractive membrane-based approach to decontamination of sour natural gas”, *J. Mat’ls Chem. A*, **3**, 22794-22806 (2015).
408. Kalyanaraman, J; Fan, YF; Lively, RP; Koros, WJ; Jones, CW; Realff, MJ; Kawajiri, Y, “Modeling and experimental validation of carbon dioxide sorption on hollow fibers loaded with silica-supported poly(ethylenimine)”, *Chem. Engr. J.*, **259**, 737-751 (2015).
409. Burgess, SK; Mikkilineni, DS; Yu, DB; Kim, DJ; Mubarak, CR; Kriegel, RM; Koros, WJ, “Water sorption in poly(ethylene furanoate) compared to poly(ethylene terephthalate). Part 1: Equilibrium sorption”, *Polymer*, **55**, 6861-6869 (2014).
410. Burgess, SK; Mikkilineni, DS; Yu, DB; Kim, DJ; Mubarak, CR; Kriegel, RM; Koros, WJ, “Water sorption in poly(ethylene furanoate) compared to poly(ethylene terephthalate). Part 2: Kinetic sorption”, *Polymer*, **55**, 6870-6882 (2014).
411. Fan, YF; Kalyanaraman, J; Labreche, Y; Realff, MJ; Koros, WJ; Jones, CW; Kawajiri, Y, “CO<sub>2</sub> Sorption performance of composite polymer/aminosilica hollow fiber sorbents: an experimental and modeling study”, *I & EC Res.*, **54**, 1783-1795 (2015).

412. Burgess, SK; Mubarak, CR; Kriegel, RM; Koros, WJ, "Physical aging in amorphous poly(ethylene furanoate): enthalpic recovery, density, and oxygen transport considerations", *J. Polym. Sci. Part B-Polym. Phys.*, **53**, 389-399 (2015).
413. Fu, SL; Sanders, ES; Kulkarni, SS; Koros, WJ, "Carbon molecular sieve membrane structure-property relationships for four novel 6FDA based polyimide precursors", *J. Membr. Sci.*, **487**, 60-73 (2015).
414. Moschetta, EG; Negretti, S; Chepiga, KM; Brunelli, NA; Labreche, Y; Feng, Y; Rezaei, F ; Lively, RP; Koros, WJ; Davies, HML; Jones, CW, "Composite polymer/oxide hollow fiber contactors: versatile and scalable flow reactors for heterogeneous catalytic reactions in organic synthesis ", *Angewandte Chemie-Intern'l Ed.*, **54**, 6470-6474 (2015).
415. Burgess, SK; Lee, JS; Mubarak, CR; Kriegel, RM; Koros, WJ, "Caffeine antiplasticization of amorphous poly(ethylene terephthalate): effects on gas transport, thermal, and mechanical properties", *Polymer*, **65**, 34-44 (2015).
416. Labreche, Y; Fan, YF; Lively, RP; Jones, CW; Koros, WJ, "Direct dual layer spinning of aminosilica/Torlon® hollow fiber sorbents with a lumen layer for CO<sub>2</sub> separation by rapid temperature swing adsorption", *J. Appl. Polym. Sci.*, **132**, 41845 (2015).
417. Chen, G; Tan, S; Koros, WJ; Jones, CW, "Metal organic frameworks for selective adsorption of t-butyl mercaptan from natural gas", *Energy & Fuels*, **29**, 3312-3321 (2015).
418. Kim, HJ; Chaikittisilp, W; Jang, KS; Didas, SA; Johnson, JR; Koros, WJ; Nair, S; Jones, CW, "Aziridine-functionalized mesoporous silica membranes on polymeric hollow fibers: synthesis and single-component CO<sub>2</sub> and N<sub>2</sub> permeation properties", *I&EC Res.*, **54**, 4407-4413 (2015).
419. Burgess, SK; Kriegel, RM; Koros, WJ, "Carbon dioxide sorption and transport in amorphous poly(ethylene furanoate)", *Macromolecules*, **48**, 2184-2193 (2015).
420. Rungta, M; Xu, L; Koros, WJ, "Structure-performance characterization for carbon molecular sieve membranes using molecular scale gas probes", *Carbon*, **85**, 429-442 (2015).
421. Fu, S; Sanders, E; Kulkarni; Wenz, GB; Koros, WJ, "Temperature dependence of gas transport and sorption in carbon molecular sieve membranes derived from four 6FDA based polyimides: Entropic selectivity evaluation", *Carbon*, **95**, 995-1006 (2015).
422. Fan, Y; Rezaei, F; Labreche, Y; Lively, RP; Koros, WJ; Jones, CW, "Stability of amine-based hollow fiber CO<sub>2</sub> adsorbents in the presence of NO and SO<sub>2</sub>", *Fuel*, **160**, 153-164 (2015).
423. Ma, C; Zhang, C; Labreche, Y; Fu, SL; Liu, L; Koros, WJ, "Thin-skinned intrinsically defect-free asymmetric mono-esterified hollow fiber precursors for crosslinkable polyimide gas separation membranes", *J. Membr. Sci.*, **493**, 252-262 (2015).



424. Zhang, C; Koros, WJ, "Tailoring the transport properties of zeolitic imidazolate frameworks by post-synthetic thermal modification", *ACS Applied Mat'ls & Interfaces*, **7**, 23407-23411 (2015).
425. Rownaghi, AA; Rezaei, F; Labreche, Y; Brennan, PJ; Johnson, JR; Li, FS; Koros, WJ, "In-situ formation of monodispersed spherical mesoporous nanosilica-Torlon® hollow-fiber composite for CO<sub>2</sub> capture", *ChemSusChem*, **8**, 3439-3450 (2015).
426. Zhang, C; Koros, WJ, "Zeolitic imidazolate framework-enabled membranes: challenges and opportunities", *J. Phys. Chem. Letters*, **6**, 3841-3849 (2015).
427. Zornoza, B; Tellez, C.; Coronas, J.; Esekhi, O.; Koros, W.J., "Mixed matrix membranes based on 6FDA polyimide with silica and zeolite microsphere dispersed phases", *AICHE J.*, **61**, 4481-4490 (2015).
428. Burgess, SK; Wenz, GB; Kriegel, RM.; Koros, WJ, "Penetrant transport in semicrystalline poly(ethylene furanoate)", *Polymer*, **98**, 305-310 (2016).
429. Liu, L; Qiu, WL; Sanders, ES; Ma, CH; Koros, WJ, "Post-combustion carbon dioxide capture via 6FDA/BPDA-DAM hollow fiber membranes at sub-ambient temperatures", *J. Membr. Sci.*, **510**, 447-454 (2016).
430. Rownaghi, AA; Kant, A; Li, X; Thakkar, H; Hajari, A; He, YX; Brennan, PJ; Hosseini, H; Koros, WJ ; Rezaei, F, "Aminosilane-Grafted zirconia-titania-silica nanoparticles/ Torlon hollow fiber composites for CO<sub>2</sub> capture", *ChemSusChem*, **9**, 1166-1177 (2016).
431. Chen, G; Koros, WJ.; Jones, CW, "Hybrid Polymer/UiO-66(Zr) and Polymer/NaY Fiber Sorbents for mercaptan removal from natural gas", *ACS Applied Materials & Interfaces*, **8**, 9700-9709 (2016).
432. Fu, S; Wenz, GB; Sanders, ES; Kulkarni, SS; Qiu, W; Ma, C; Koros, WJ, "Effects of pyrolysis conditions on gas separation properties of 6FDA/DETDA:DABA(3:2) derived carbon molecular sieve membranes", *J. Membr. Sci.*, **520**, 699-711 (2016).
433. Liu, G; Li, N.; Miller, SJ; Kim, D; Yi, S; Labreche, Y; Koros, WJ, "Molecularly designed stabilized asymmetric hollow fiber membranes for aggressive natural gas separation", *Angewandte Chemie International Edition*, **55**, 13754-13758 (2016).

### Patents:

1. Process to Condition Gas Permeable Membranes (with S. Jordan and G. Fleming) U.S. Patent No. 4,755,192, July, 1988.
2. Defect-Free Ultrahigh Flux Asymmetric Membranes (with I. Pinnau) U.S. Patent No. 4,902,422, February, 1990.
3. Polyamides and polypyrrolones for fluid separation membranes (with D. Walker) U.S. Patent No. 5,262,056, November, 1993.

4. Composite carbon fluid separation membranes (with C. Jones) U.S. Patent No. 5,288,304, February, 1994.
5. Dehydrogenation using dehydrogenation catalyst and polymer-porous solid composite Membrane (with S. Miller and M. Rezac) U.S. Patent No. 5,430,218, July, 1995.
6. Long life, low air permeable pressurized articles such as play balls (with I. Hargis, R. Olson, and J. Harris) U.S. Patent No. 5,593,157, January, 1997.
7. Entropically selective polymeric membranes U.S. Patent No. 5,559,380, February, 1997.
8. Process for CO<sub>2</sub>/natural gas separation (with De Q. Vu) U.S. Patent No. 6,299,669, October, 2001.
9. Gas Separations using mixed matrix membranes (with D. Vu, R. Mahajan, and S. Miller) U.S. Patent No. 6,503,295, January, 2003.
10. Carbon molecular sieves and methods for making the same (with D. Vu, R. Mahajan, and S. Miller) U.S. Patent No. 6,562,110, May, 2003.
11. High carbon content filamentary membrane and method of making the same (with D. Vu) U.S. Patent No. 6,565,631, May, 2003.
12. Mixed matrix membranes and methods for making the same (with D. Vu, R. Mahajan and S. Miller) U.S. Patent No. 6,585,802, July, 2003.
13. Polymeric membrane for separation of fluids under elevated temperature and/or pressure conditions (with R. Burns) U.S. Patent No. 6,602,415, August, 2003.
14. Dithiolene functionalized polymer membrane for olefin/paraffin separation (with R. Burns) U.S. Patent 7,160,356, January, 2007.
15. Crosslinked and crosslinkable hollow fiber mixed matrix membrane and method of making same (with D. Wallace, J. Wind, S. Miller, C. Staudt-Bickel and D. Vu) U.S. Patent Nos. 6,755,900, June, 2004; 6,932,859, August, 2005; 7,247,191, July, 2007.
16. Sorbent Fiber Compositions and Methods of Temperature Swing Adsorption (with R. Lively, R. Chance, H. Deckman and B. Kelley) U.S. Patent 8,133,308, March, 2013.
17. Polymeric sorbents for removing low level contaminants (with W. Qiu and K. Zhang) U.S. Patent 8,242,214, August, 2012.
18. Fiber sorbents (with D. Bhandari) U.S. Pat. 8,377,172, February, 2013.
19. Crosslinked membrane and polymer for making same and method of using membrane (with D. Wallace, J. Wind, C. Staudt-Bickel and S. Miller) U.S. Patent 8,394,182, March, 2013.
20. Sorbent Fiber compositions and methods of temperature swing adsorption, (with R. Lively, R. Chance, H. Deckman, and B. Kelley) U.S. Pat. 8,409,332, April 2013.
21. Method for producing carbon molecular sieve membranes in controlled atmospheres, (with M. Kiyono and P. Williams) U.S. Patent 8,486,179, July, 2013 and U.S. Patent 8,709,133 April, 2014.

22. Layered zeolite materials and methods related thereto, (with M. Tsapatsis, S. Maheshwari, and F. Bates) U.S. Patent 8,501,068, August, 2013.
23. Treatment of molecular sieve particles for mixed matrix membranes, (with J.K Ward) U.S. Patent 8,545,606, October, 2013.
24. Mesoporous silica membrane on polymeric hollow fibers (with S. Nair; K. Jang, C. Jones, and J. Johnson) U.S. Patent 8,568,517, October, 2013.
25. Sorbent fiber compositions and methods of using the same U.S. Patent 8,658,041, February, 2014.
26. Thermally crosslinked polymeric compositions and methods of making the same, (A. Kratochvil) U.S. Patent 8,664,335, March, 2014.
27. Polyimide-based carbon molecular sieve membrane for ethylene/ethane separations, (with M. Rungta, L. Xu) U.S. Patent 8,911,534, December, 2014.
28. Carbon molecular sieve membrane (with R. Singh) U.S. Patent 8,999,037, April, 2015.
29. Water/carbonate stripping for CO<sub>2</sub> capture adsorber regeneration and CO<sub>2</sub> delivery to photoautotrophs (with R. Chance, B. McCool, J. Noel) U. S. Patent 9,101,093, August, 2015.
30. Stabilization of porous morphologies for high performance carbon molecular sieve hollow fiber membranes (with N. Bhuwania, P. J. Williams) U.S. Patent, 9,211,504, December, 2015
31. Ionic liquid-functionalized mesoporous sorbents and their use in the capture of polluting gases (with J.S. Lee, N. Bhuwania, P. Hillesheim, S. Dai) U.S. Patent 9,233,339, January, 2016.
32. Hollow fiber membranes and methods for forming same (with D. A. Bhandari, P. J. McCloskey, P.E. Howson, K. Narang) U. S. Patent 9,289,730, March, 2016.
33. Power generation system and processes thereof, including adsorbing heat exchangers for CO<sub>2</sub> capture from fossil fuel consumption (with R. P. Lively, R. Chance), U. S. Patent 9,316,123, April 2016.
34. Hollow fiber carbon molecular sieve membrane and preparation and use thereof (with L. Xu, M. K. Brayden, M. V. Martinez, B. A. Stears) U. S. Patent 9,346,011, May. 2016

### Major Reports:

1. Technology panel report on advanced materials in Japan, JTECH-TAR-8502, Submitted to Science Applications International Corporation under contract to the National Science Foundation, 146 pages, May, 1986 (with J. Economy, M. Jaffe, R. Ottenbrite, E. Reichmanis and J. Schaeffgen).
2. Membrane separation systems: a research needs assessment, DOE/ER/30133-H1, Submitted to DOE Office of Program Analysis, 345 pages, April, 1990 (with R. W. Baker, E. L. Cussler, W. Eykamp, R. L. Riley and H. Strathmann).

3. Review of the Desalination and water purification technology roadmap, WSTB-U-02-07-A, Submitted to the Water Science and Technology Board of the National Research Council, 84 pages, January, 2004 (with D. Marks, M. Balaban, B. A. Falagan, M. C. Gibson, J. G. Jacangelo, S. E. Johnson, K. L. Jones, J. Letey Jr., T. M. Pankratz, R. H. Sakaji, J. Q. Sanders, C. D. Turner, and M. Wilf).

**Invited Presentations (past 8 years—Named Lectures also noted on page 2 are indicated by \* in the list below)**

1. Plenary Lecture, International Congress of Membranes, *“Using Fundamentals to Pragmatically Reach Advanced Membrane Objectives: Our Community’s Charter”*, San Francisco, Ca July, 2017
2. L. W. Shemilt Lecture, *“Merging Science & Engineering for Energy-Efficient Gas Separations”*, McMaster University, March, 2017
3. Gerhold-Kunesh Award Lecture Session, *“Using All Available Tools for Advanced Membranes for Gas Separations”*, AIChE Annual Meeting, San Francisco, CA, October, 2016.
4. Keynote Lecture, MOF 2016 Meeting, *“Materials Science & Processing Issues in Polymer-MOF Gas Separation Membranes”*, Long Beach, CA, September, 2016.
5. Keynote Lecture, Division of Energy and Fuels, *“Advanced Membranes for Gas Separations: Entropy Engineering at the Sub-nanometer Scale”*, 252<sup>nd</sup> ACS- Philadelphia, PA, August, 2016
6. \*Y.H.(Ed) Ma, Honorary Lecture, *“Membranes: Changing the Gas Separation Process Landscape”* Worcester Polytechnic University, October, 2015
7. \*Centennial Lecturer, *“Advanced Membranes for Gas Separations: Entropy Engineering at the Sub-nanometer Scale”*, University of Texas at Austin, September, 2015
8. Department of Chemical & Biological Engineering, University of Colorado, Boulder, CO, September, 2015.
9. \* Reuel Shinnar Lecture Series, *“Membranes as Large Scale Separation Change Agents”* City College, NY, December, 2014
10. Keynote Lecture, ACS, Transport in Polymers Symposium, San Francisco, CA, August, 2014.
11. \* Plenary Lecture, *“Membrane Technology Pathways to Low Energy Intensity Large-Scale Gas Separations”*, International Congress on Membranes, Suzhou, China, June, 2014.
12. Keynote Lecture, 20<sup>th</sup> Anniversary Membrane Center, Trondheim, Norway, May, 2014.
13. \*UOP Invitational Lecture Series, *“Carbon Molecular Sieve Membranes for Gas Separations”*, Des Plaines, IL, May, 2014.
14. \*Berkeley Lectures, 1. *“Maxwell’s Demon is Hiding in Advanced Gas Separation Membranes”*, 2. *“Engineering the Science of Energy-Efficient Gas Separations”*, U. Calif., Berkeley, CA, April, 2014.
15. \*Lindsay Lecturer, *“Energy-Saving Large Scale Separation and Purification Process Options”*, Texas A&M University, College Station, Texas, February, 2014.

16. Carnegie-Mellon University, Department of Chemical Engineering Seminar, Pittsburgh, PA, Department of Chemical Engineering, December, 2013.
17. Cornell University, Department of Chemical Engineering Seminar, Ithaca, NY, November, 2013.
18. Keynote Lectures, 7th Sino US Joint Conference of Chemical Engineering, 1. “*Large Scale Gas Separations Using Membranes—A Pragmatic Perspective*”, 2. “*Emergence of Shale Gas Resources: Special Separation Opportunities and Challenges*”, Beijing, China, October, 2013.
19. Department of Chemical & Environmental Engineering Seminar, Beijing University of Technology, Beijing, China, October, 2013.
20. Keynote Lecture, “*Strategies to Broaden the Platform for Large Scale Membrane Separations*”, 6th International Zeolite Membrane Meeting (IZMM-6), Jeju Island, Korea, June, 2013.
21. Korean Institute of Science and Technology, Seoul, Korea, June, 2013.
22. Dow Chemical Company, Freeport, TX and Plaquemine, May, 2013.
23. Northwestern University, Department of Chemical & Biological Engineering Seminar, May, 2013.
24. Shell Global Solutions, Houston, TX, May 2013.
25. University of Santa Barbara, Department of Chemical Engineering Seminar, Santa Barbara, CA, April 2013.
26. Columbia University, Department of Chemical Engineering Seminar, New York City, NY, April 2013.
27. \* Plenary lecture, Congress of the Mexican Polymer Society, “*Membranes & Sorbents: Large Scale Separation Change Agents*”, Merida, Mexico, November, 2012.
28. \*Jack A. Gerster Memorial Lecture, “*Membranes & Sorbents: Large Scale Separation Change Agents for Energy Efficiency*”, University of Delaware, Newark, DE. September, 2012.
29. Invited Presentation, 2012 ACS Tess Award Symposium, Phila., PA, August, 2012.
30. Invited Presentation, IUPAC World Congress on Polymers, Blacksburg, VA, June, 2012.
31. \* Jiaotong University Invited International Lecture, “*Evolutionary Steps towards a Revolution in Separation and Purification Processes*”, Shanghai, China, May, 2012.
32. \* University-wide Distinguished Invited Lecture, “*Enabling Low Energy Intensive Large Scale Separations via Advanced Membrane Processes*”, Zhejiang University, Zhejiang China, May, 2012.
33. South Dakota School of Mines & Technology, Department of Chemical Engineering Seminar, April, 2012.
34. Invited Lecture, DOE Basic Energy Sciences Workshop, Annapolis, MD, April, 2012.
35. Invited Lecture, 7th Chemical Engineering Conference for Collaborative Research in Eastern Mediterranean Countries, Corfu, Greece, April, 2012.

36. Invited Lecture, Symposium on Physical Chemistry of CO<sub>2</sub> Separations, 243<sup>rd</sup> ACS National Meeting, San Diego, CA, March, 2012.
37. \* University of Connecticut Distinguished Faculty Lectureship, 1. "*Hiding in Plain Sight—The Invisible Energy Cost of Current Separation Processes*", 2. "*Evolutionary Steps towards a Revolution in Separation and Purification Processes*", University of Connecticut, Storrs, CN, February, 2012.
38. \* The Bill and Ann Doumas/Dow Endowed Lecture, "*Evolutionary Steps Toward a Revolution in Separation and Purification Processes*", Virginia Tech, December, 2011.
39. \* 2011 Blue Green Seminar: University of Michigan & Michigan State University, "*Engineering a Revolution in Membranes and Sorbents*". Ann Arbor, MI. November, 2011.
40. \* KAIST Global Distinguished Lectureship, "*Membranes and Sorbents: Large Scale Separation Change Agents for a Sustainable Future*", Korean Institute for Advanced Science and Technology (KAIST), Daejeon, South Korea. November, 2011.
41. Hanyang University, Department of Energy Engineering Seminar, Seoul, South Korea. November, 2011.
42. Invited Lecture, Gerhold Honorary Lecture Session. Minneapolis, MN. October, 2011.
43. \* 63<sup>rd</sup> Institute Lecture, "*Beyond Water: Expanding the Spectrum of Efficient Large Scale Separations*", AIChE Annual Meeting. Minneapolis, MN. October, 2011.
44. Dow-Corning Technical Advisory Board. Invited external lecturer, Midland. October, 2011.
45. \* Plenary Lecture, 25<sup>th</sup> Biennial Meeting of IOP Polymer Physics Group, "*Plasticization and Antiplasticization in Membranes and Barrier Materials*", University of Surrey. Guildford, U.K. September, 2011.
46. \* Keynote Lecture, International Congress on Membranes, "*Carbon Molecular Sieve (CMS) Membranes for Large Scale Gas Separations*", Amsterdam, The Netherlands, July, 2011.
47. \* Plenary Lecture, Second Congress on Membranes, "*Evolution of Membrane Processes—Beyond Water*", Universidad Nacional Autonoma de Mexico., Mexico City, Mexico. June, 2011.
48. \* Invited Seminar, Instituto Mexicana del Petroleo, "*Carbon Molecular Sieve Membranes: Their Special Nature and Applicability for Large Scale Challenging Gas Separations*", Mexico City, Mexico, June, 2011.
49. Invited Lecture, Cornell-KAUST Annual Meeting, Ithaca, NY, May 2011.
50. \* 50<sup>th</sup> Anniversary Invited Speaker Lecture, "*Carbon Molecular Sieve Membranes*", Demokritos National Research Center of Physical Sciences, Athens, Greece, April, 2011.
51. \* Invited International Lecture, "*An Evolutionary Path to a Revolution in Separation and Purification Processes*", National Technical University of Athens, Athens, Greece, April, 2011.
52. Invited Murphree Award Symposium lecture in honor of Norman Li, 241<sup>st</sup> ACS National Meeting, Anaheim, CA, March, 2011.

53. Vanderbilt University, Department of Chemical & Biomolecular Engineering Seminar, Nashville, Tenn., March, 2011.
54. Invited lecture, Stein Award in honor of Nicholas Abbott, AIChE Annual Meeting, Salt Lake City, UT, November, 2010.
55. Invited lecture, Separations Division Session in honor of Anthony Fane, AIChE Annual Meeting, Salt Lake City, UT, November, 2010.
56. Invited lecture, Gordon Conference on Membranes & Membrane Processes, Colby-Sawyer College, New London, NH, August, 2010.
57. Invited Lecture, National Institute for Clean Energy, Beijing, China, May, 2010.
58. Invited Lecture, Council of Chemical Research, Atlanta, GA, April, 2010.
59. Purdue University, Department of Chemical Engineering Seminar, West Lafayette, IN, April, 2010.
60. Invited lecture, DOE Basic Energy Sciences workshop on Carbon Capture, Gaithersburg, MD, March, 2010.
61. \* Reilly Lectureship, 1. *“Membranes and Sorbents: Large Scale Separation Change Agents”*, 2. *“Engineering a Revolution in Membranes and Sorbents”*, Notre Dame University, Notre Dame, IN, March, 2010.
62. Invited Lecture, North Alabama AIChE Section, Huntsville, AL: February, 2010,
63. \* Invited International Lectureship, *“Promoting Global Sustainability via Energy Efficient Membrane-Based Separations”*, Lecture 1: *“Membrane Pathways to Low Energy Intensive Large Scale Separations”*; Lecture 2: *“Pragmatic Steps to Broaden the Practical Membrane Platform”*, Dalian University of Technology: January, 2010.
64. Invited Lecture, KAUST Winter Enrichment Period, Thuwal, Saudi Arabia:, January, 2010.
65. \* *“Membranes: The Vanguard of Large Scale Low Energy Intensity Separations”* (Hoyt Hottel Lecture, Massachusetts Institute of Technology, Cambridge, MA, December, 2009).
66. Invited Lecture, Chinese- American Chemical Society (CACS) Meeting (held in conjunction with the AIChE annual meeting). Nashville, TN., November, 2009.
67. Invited Lecture, American Chemical Society Meeting, Salt Lake City, UT November, 2009
68. Keynote Lecture, VII International Symposium of Chemical Research in the Border Region, *“Enabling Low Energy Intensive Large Scale Separations via Advanced Membrane Processes”*. Tijuana, Mexico. November, 2009.
69. University of Arkansas, Department of Chemical Engineering Seminar, Fayetteville, AR, October, 2009.
70. Keynote Lecture 1, 5th U.S.-Sino Meeting, *“Low Energy Intensive Large Scale Separations: Tools to Promote Sustainable Development”*, Beijing, China, October, 2009.
71. Keynote Lecture 2, 5th U.S.-Sino Meeting. *“Polymeric and Hybrid Membranes for Aggressive CO<sub>2</sub> Separation Applications”*, Beijing, China, October, 2009.

72. \* Plenary Lecture, 2009 Euro-Membrane Meeting, "*Closing Technology Gaps to Enable Energy Efficient Membrane-Based Separations*". Montpellier, France. September, 2009.
73. \* Keynote Lecture, Advanced Membrane Technology (IV) Conference. Trondheim, "*Polymeric and Hybrid Membranes for Aggressive CO<sub>2</sub> Separations Applications*", Norway. June, 2009.
74. \* Distinguished Chemical Engineering Seminar, "*Membrane Processes: Tools to Reshape the Landscape in Energy Intensive Industries*", Imperial College, London, UK, May, 2009.
75. Invited Lecture, Institute for Paper Science and Technology—Technology Roadmap for the Forest Products Industry Workshop, Atlanta, GA, April, 2009.
76. Worcester Polytechnic Institute, Department of Chemical Engineering Seminar, Worcester, MA, April, 2009.
77. \* Plenary Speaker, 1<sup>st</sup> National Mexican Membrane Congress: Science, Technology and Applications, "*Advanced Membrane Processes to Enable Energy & Environmental Progress*", Mexico City, Mexico, April, 2009.
78. \* Keynote Lecture, NanoMemCourse European Membrane Society, "*Status and Applications of Polymeric & Hybrid Membranes for CO<sub>2</sub> Separation*", Lillestrøm, Norway, March, 2009.
79. \* Lyman Handy Colloquium Lectureship, "*Opportunities and Challenges in the Pursuit of Energy Savings Using Membranes for Large Scale Chemical Processes*", University of Southern California, Los Angeles, CA, March, 2009.
80. University of Nebraska, Department of Chemical Engineering Seminar, Lincoln, NE. March, 2009.
81. \* ExxonMobil Lectureship, "*Membranes Processes: Low Energy-Intensive Enablers of Energy Conservation*", University of Massachusetts, Amherst, MA, December, 2008.
82. Invited Lecture, Gordon Conference on Membranes Materials & Processes, New London, NH, August, 2008.
83. Invited Lecture, Special Symposium on 100 Years of Separations, AIChE Annual Meeting, Philadelphia, PA, November, 2008.
84. Arizona State University, Chemical Engineering Seminar, Tempe, AZ, November, 2008.
85. \* Pirkey Lecture, "*Low Energy Intensive Large Scale Separations via Advanced Membranes*", University of Texas at Austin, Austin TX, November, 2008.
86. Invited Lecture, Shell Nanotech Conference, Woodlands, TX, October, 2008.
87. University of Florida, Department of Chemical Engineering Seminar, Gainesville, FL, October, 2008.
88. Princeton University, Department of Chemical Engineering Seminar, Princeton, NJ, October, 2008.
89. Invited Lecture, SOLVAY, Alpharetta, GA, October, 2008.
90. Keynote Lecture, European Membrane Conference on Membranes and Membrane Processes, "*Enabling Practical Large Scale Membrane Processes in Energy & Fuels Applications*", Montpellier, France, September, 2008.



91. Invited Lecture, Gordon Conference on Membranes Materials & Processes, New London, NH, August, 2008.
92. Invited Lecture, ACS Symposium on Membranes for Energy and Fuel Application, ACS FUELS Division, ACS National Meeting, Philadelphia, PA, August, 2008.
93. \* Alan S. Michaels Award Symposium, “*My Reflections and Projections on Membranes*”, International Conference on Membranes, Honolulu, HI, July 2008.
94. Keynote Lecture, Macro 2008 “*Membrane Technology and Polymer Science: A Synergistic Pair to Enable A Sustainable Future Separations*”, Taipei, Taiwan, June 2008.
95. \*Plenary Lecture, International Membrane Conference 8<sup>th</sup> Conference on Membrane Science & Technology, “*Carbon Molecular Sieve Membranes for Gas Separations: Tradeoffs & Opportunities*”, Taipei, Taiwan, June, 2008.
96. \* Distinguished International Lectureship, “*Carbon Molecular Sieve Membranes for Gas Separations: Tradeoffs & Opportunities*”, Istanbul Technical University Istanbul, Turkey, March, 2008.